

ROBOTICS

Product specification

IRB 6660



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Product specification

IRB 6660-100/3.3

IRB 6660-130/3.1

IRB 6660-205/1.9

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Revision: X

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Overview of this product specification

About this product specification

It describes the performance of the manipulator or a complete family of manipulators in terms of:

- The structure and dimensional prints
- The fulfilment of standards, safety and operating requirements
- The load diagrams, mounting of extra equipment, the motion and the robot reach
- The specification of variant and options available

Usage

Product specifications are used to find data and performance about the product, for example to decide which product to buy. How to handle the product is described in the product manual.

Users

It is intended for:

- Product managers and Product personnel
- Sales and Marketing personnel
- Order and Customer Service personnel

References

Reference	Document ID
<i>Product specification - Controller IRC5</i> IRC5 with main computer DSQC1000.	3HAC047400-001
<i>Product specification - Controller software IRC5</i> IRC5 with main computer DSQC1000 and RobotWare 5.6x.	3HAC050945-001
<i>Product specification - Controller software IRC5</i> IRC5 with main computer DSQC1000 and RobotWare 6.	3HAC050945-001
<i>Product manual - IRB 6660</i>	3HAC028197-001
<i>Product specification - Robot user documentation, IRC5 with RobotWare 6</i>	3HAC052355-001

Revisions

Revision	Description
-	- New product specification
A	- New robot variant, IRB 6660-205/1.9, added
B	- Changes for Calibration data - Work range - Explanation of ISO values (new figure and table) - Stopping distance - User documentation on DVD

Continues on next page

Overview of this product specification

Continued

Revision	Description
C	- General update for 9.1 release
D	- Foundry Plus 2
E	- Updated Foundry Plus 2 text - ISO-Cube
F	- Text for Standards updated
G	- Some ISO-data adjusted/added and minor corrections
H	<ul style="list-style-type: none"> • Table for ambient temperature adjusted • Minor corrections
J	<ul style="list-style-type: none"> • Machinery directive updated • Minor corrections/update
K	<ul style="list-style-type: none"> • Base plate drawing updated • Info regarding performance for IRB 6660-205/1.9 added. • Drawing for reference holes updated • Minor corrections/update
L	<ul style="list-style-type: none"> • New variant, IRB 6660-100/3.3 added • Minor corrections/update
M	<ul style="list-style-type: none"> • Minor corrections/update
N	<ul style="list-style-type: none"> • Text for ISO test adjusted • Minor corrections/update
P	<ul style="list-style-type: none"> • Text for Foundry Plus updated. • Minor corrections/update
Q	<ul style="list-style-type: none"> • Measures for working range IRB 6660-100/3.3 added • Minor corrections/update
R	<ul style="list-style-type: none"> • Axis Calibration method added
S	<ul style="list-style-type: none"> • Air connection type on axis 3 (R2) changed from R1/2" to M22x1.5, 24 ° seal. See <i>Customer connections/Parallel communication</i>.
T	Published in release R17.1. The following updates are done in this revision: <ul style="list-style-type: none"> • Restriction of load diagram added.
U	Published in release R17.2. The following updates are done in this revision: <ul style="list-style-type: none"> • Updated list of applicable standards. • Clarify only 435-83 IRB 6660-205/1.9 can be ordered with Foundry Plus 2. See Variants and options on page 65.
V	Published in release R18.2. The following updates are done in this revision: <ul style="list-style-type: none"> • Robot stopping distances and times for category 0 and category 1 stops are moved to a separate document, <i>Product specification - Robot stopping distances according to ISO 10218-1</i>.
X	Published in release R20D. The following updates are done in this revision: <ul style="list-style-type: none"> • Updated information about <i>Absolute Accuracy</i>. • New customer option cable harness (with ethernet cable) added. • Warranty section updated.

1 Description

1.1 Structure

1.1.1 Introduction

Robot family

The IRB 6660 is one of ABB Robotics generation of high payload, high performance industrial robots.

Based on the famous IRB 6600 robot family, the very high wrist torque, the service friendly modular built up and the very high availability, significant for ABB's robots, the IRB 6660 robot family goes even further, towards the excellence as a flexible tooling in automatic manufacturing.

With a focus on the very high robot performance, simple service and low maintenance cost, the IRB 6660-130/3.1 and IRB 6660-100/3.3 are the most profitable alternatives in automation of Press Tending applications and IRB 6660-205/1.9 is adapted for Pre-machining and cleaning of aluminium castings.

Software product range

We have added a range of software products - all falling under the umbrella designation of Active Safety - to protect not only personnel in the unlikely event of an accident, but also robot tools, peripheral equipment and the robot itself.

Operating system

The robot is equipped with the IRC5 controller and robot control software, RobotWare. RobotWare supports every aspect of the robot system, such as motion control, development and execution of application programs, communication etc. See Product specification - Controller IRC5 with FlexPendant.

Safety

Safety standards valid for complete robot, manipulator and controller.

Additional functionality

For additional functionality, the robot can be equipped with optional software for application support - for example gluing and welding, communication features - network communication - and advanced functions such as multitasking, sensor control etc. For a complete description on optional software, see the Product specification - Controller software IRC5.

Performance IRB 6660-205/1.9

IRB 6660-205/1.9 is designed for pre-machining process applications.

The maximum allowed acceleration is lower than on traditional robots and all servo gains are higher in order to increase the robot stiffness. The IRB 6660-205/1.9 includes friction compensation capabilities by default.

Continues on next page

1 Description

1.1.1 Introduction

Continued

If upgrading an IRB 6660-205/1.9 with RobotWare 5.15 or later, it is recommended to test the default motion tuning, delivered with the robot, before considering any modification of the tuning for the actual installation, as further increasing the servo gains may risk oscillations.

The new tuning is available from November 2012, in RW 5.15.

Protection type Foundry Plus 2

Robots with the option Foundry Plus 2 are designed for harsh environments where the robot is exposed to sprays of coolants, lubricants and metal spits that are typical for die casting applications or other similar applications.

Typical applications are spraying insertion and part extraction of die-casting machines, handling in sand casting and gravity casting, etc. (Please refer to Foundry Prime robots for washing applications or other similar applications). Special care must be taken in regard to operational and maintenance requirements for applications in foundry as well as in other applications areas. Please contact ABB Robotics Sales organization if in doubt regarding specific application feasibility for the Foundry Plus 2 protected robot.

The robot is painted with two-component epoxy on top of a primer for corrosion protection. To further improve the corrosion protection additional rust preventive are applied to exposed and crucial areas, e.g. has the tool flange a special preventive coating. Although, continuous splashing of water or other similar rust formation fluids may cause rust attach on the robots unpainted areas, joints, or other unprotected surfaces. Under these circumstances it is recommended to add rust inhibitor to the fluid or take other measures to prevent potential rust formation on the mentioned.

The entire robot is IP67 compliant according to IEC 60529 - from base to wrist, which means that the electrical compartments are sealed against water and solid contaminants. Among other things all sensitive parts are better protected than the standard offer.

Selected Foundry Plus 2 features:

- Improved sealing to prevent penetration into cavities to secure IP67
- Additional protection of cabling and electronics
- Special covers that protect cavities
- Well-proven connectors
- Nickel coated tool flange
- Rust preventives on screws, washers and unpainted/machined surfaces
- Extended service and maintenance program

The Foundry Plus 2 robot can be cleaned with appropriate washing equipment according to the robot product manual. Appropriate cleaning and maintenance is required to maintain the protection, for example can rust preventive be washed off with wrong cleaning method.

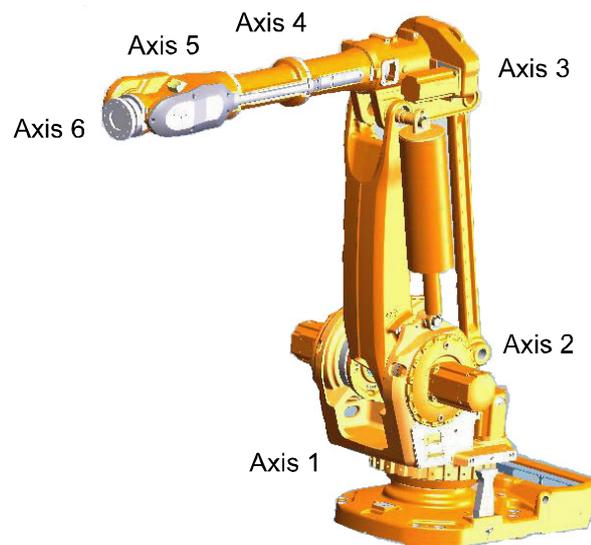
Available robot versions

The option Foundry Plus 2 might not be available for all robot versions.

Continues on next page

See [Variants and options on page 65](#) for robot versions and other options not selectable together with Foundry Plus 2.

Manipulator axes



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1 Description

1.1.2 The Robot

1.1.2 The Robot

General

The IRB 6660 is available in three versions.

Robot Type	Handling capacity (kg)	Reach (m)
IRB 6660	130 kg	3.1 m
IRB 6660	100 kg	3.3 m
IRB 6660	205 kg	1.9 m

Manipulator weight

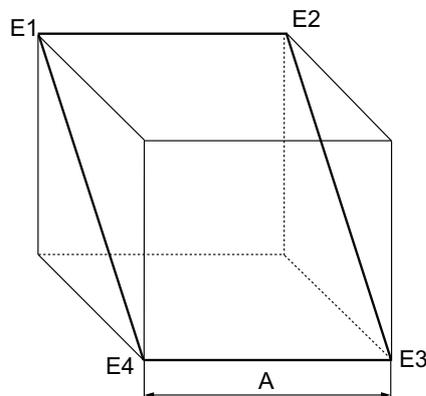
Robot type	Weight
IRB 6660-130/3.1	1910 kg
IRB 6660-100/3.3	1950 kg
IRB 6660-205/1.9	1730 kg

Other technical data

Data	Description	Note
Airborne noise level	The sound pressure level outside the working space.	< 69 dB(A) Leq (acc. to Machinery directive 2006/42/EG)

Power consumption at max load

Type of Movement	IRB 6660 (all variants)		
	-100/3.3	-130/3.1	-205/1.9
ISO Cube 1000 m/s	1.2 kW	1.6 kW	2.2 kW
ISO Cube Max. velocity	2.3 kW	3.1 kW	3.6 kW
Press tending cycle 1000 m/s	3.1 kW	-	-
Press tending cycle Max. velocity	4.7 kW	3.9 kW	-



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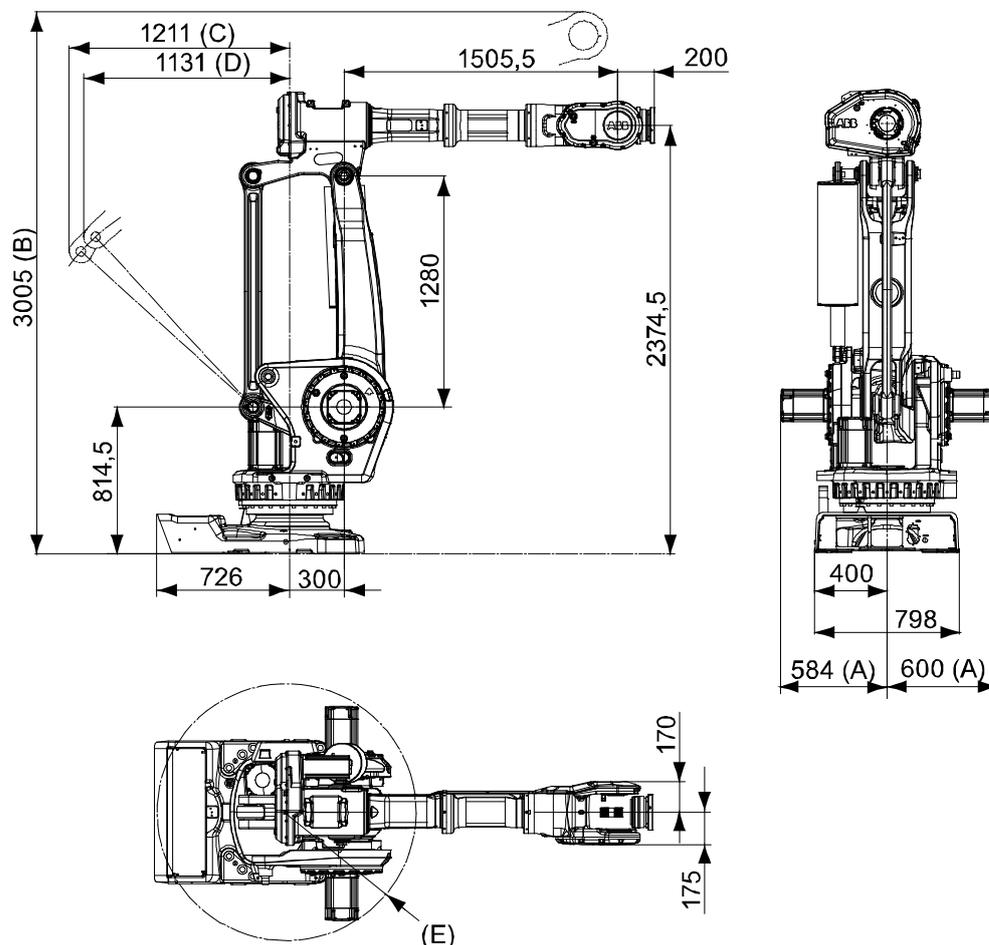
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1 Description

1.1.2 The Robot Continued

Pos	IRB 6660-130/3.1 and -100/3.3	IRB 6660-205/1.9
A	1000 mm	630 mm

Dimensions IRB 6660-130/3.1



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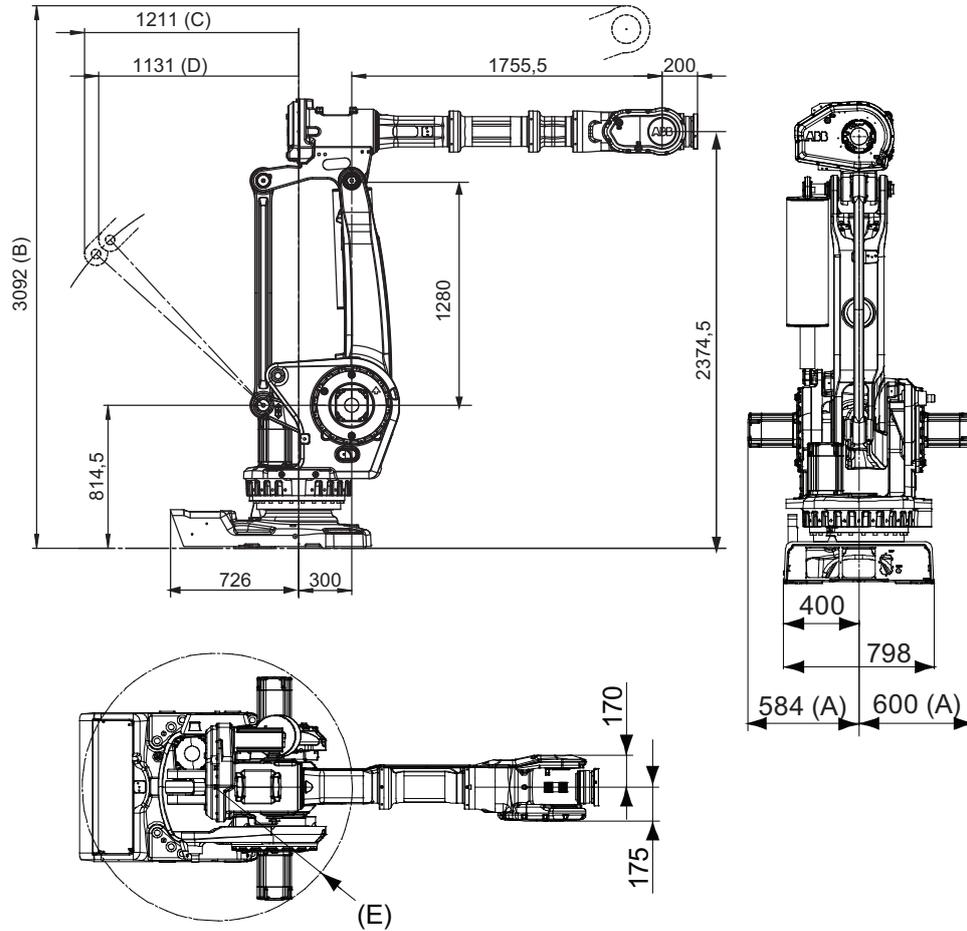
Pos	Description
A	Forklift width 750 mm
B	Max working range
C	Mechanical stop
D	Max working range
E	R710, Radius for motor axis 3 R750, Right fork lift pocket

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1 Description

1.1.2 The Robot Continued

Dimensions IRB 6660-100/3.3



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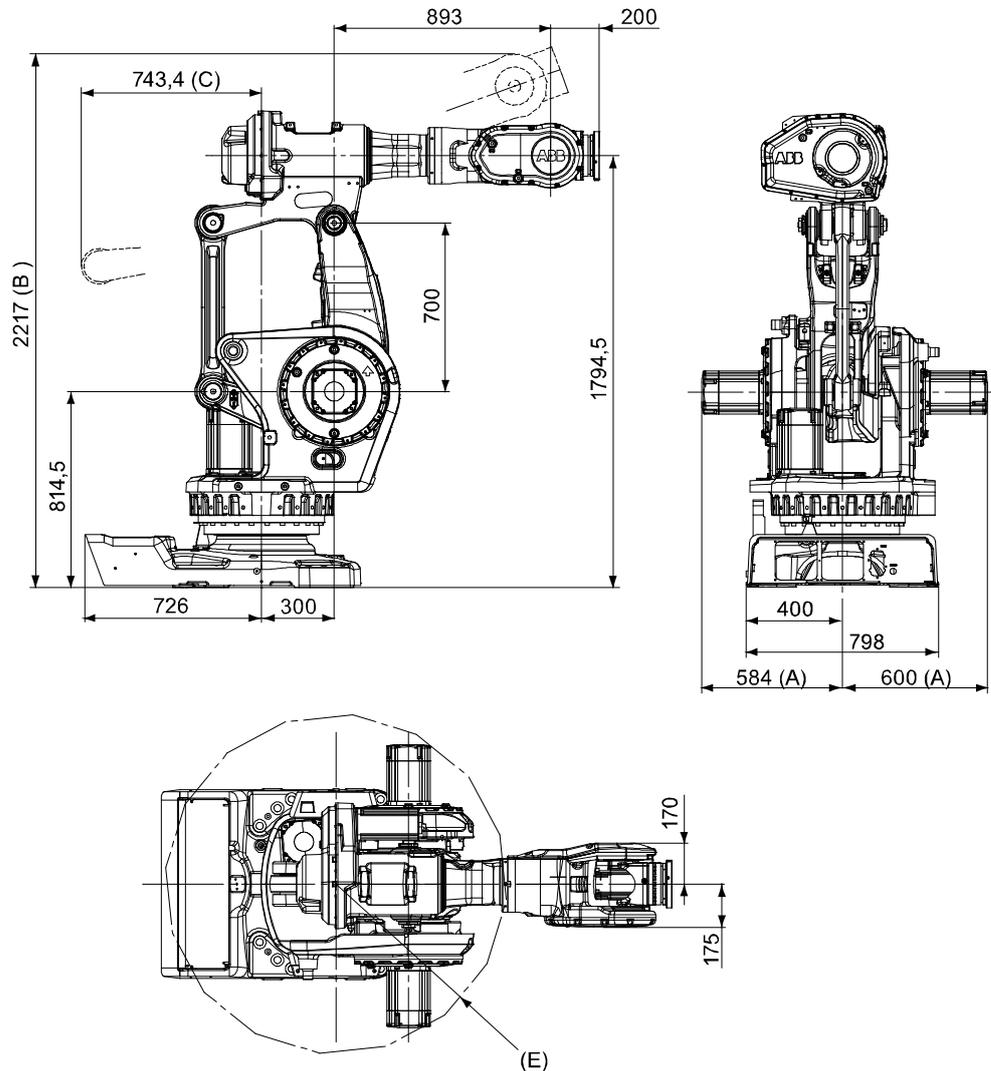
Pos	Description
A	Forklift width 750 mm
B	Max working range
C	Mechanical stop
D	Max working range
E	R710, Radius for motor axis 3 R750, Right fork lift pocket

Continues on next page

1 Description

1.1.2 The Robot Continued

Dimensions IRB 6660-205/1.9



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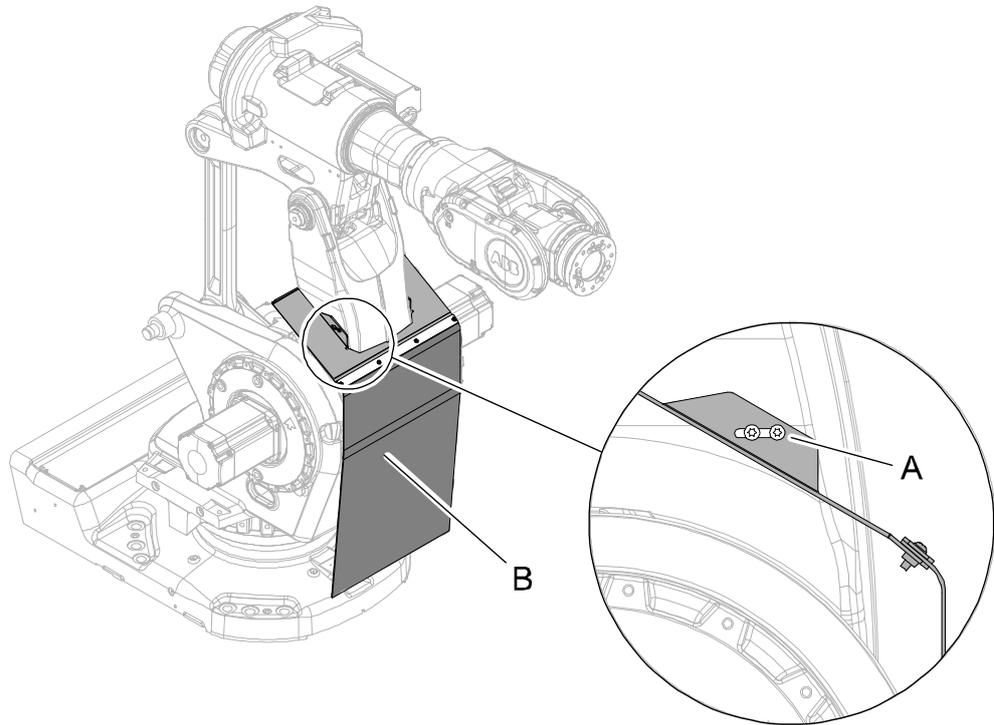
Pos	Description
A	Forklift width 750 mm
B	Max working range
C	Max working range
D	R710, Radius for motor axis 3 R750, Right fork lift pocket

Continues on next page

1 Description

1.1.2 The Robot Continued

Chip protection, IRB 6660-205/1.9



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Type	Description
Chip protection (B)	The protection prevents chips created at applications as for instance, deburring, sawing and milling to be accumulated on the robot and secure its movable functionality. Mandatory for IRB 6660-205/1.9. See Figure above. Not available for IRB 6660-130/3.1

1.2 Standards

1.2.1 Applicable standards



Note

The listed standards are valid at the time of the release of this document. Phased out or replaced standards are removed from the list when needed.

General

The product is designed in accordance with EN ISO 10218-1, Robots for industrial environments - Safety requirements -Part 1 Robot. If there are deviations, these are listed in the declaration of incorporation which is included on delivery.

Standards, EN ISO

The product is designed in accordance with selected parts of:

Standard	Description
EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
EN ISO 13849-1:2015	Safety of machinery, safety related parts of control systems - Part 1: General principles for design
EN ISO 13850:2015	Safety of machinery - Emergency stop - Principles for design
ISO 9787:2013	Robots and robotic devices -- Coordinate systems and motion nomenclatures
ISO 9283:1998	Manipulating industrial robots, performance criteria, and related test methods
EN ISO 14644-1:2015 ⁱ	Classification of air cleanliness
EN ISO 13732-1:2008	Ergonomics of the thermal environment - Part 1
EN 61000-6-4:2007 + A1:2011 IEC 61000-6-4:2006 + A1:2010 (option 129-1)	EMC, Generic emission
EN 61000-6-2:2005 IEC 61000-6-2:2005	EMC, Generic immunity
EN IEC 60974-1:2012 ⁱⁱ	Arc welding equipment - Part 1: Welding power sources
EN IEC 60974-10:2014 ⁱⁱ	Arc welding equipment - Part 10: EMC requirements
EN IEC 60204-1:2016	Safety of machinery - Electrical equipment of machines - Part 1 General requirements
IEC 60529:1989 + A2:2013	Degrees of protection provided by enclosures (IP code)

ⁱ Only robots with protection Clean Room.

ⁱⁱ Only valid for arc welding robots. Replaces EN IEC 61000-6-4 for arc welding robots.

Continues on next page

1 Description

1.2.1 Applicable standards

Continued

European standards

The product is designed in accordance with selected parts of:

Standard	Description
EN 614-1:2006 + A1:2009	Safety of machinery - Ergonomic design principles - Part 1: Terminology and general principles
EN 574:1996 + A1:2008	Safety of machinery - Two-hand control devices - Functional aspects - Principles for design

UL, ANSI, and other standards

Standard	Description
ANSI/RIA R15.06	Safety requirements for industrial robots and robot systems
ANSI/UL 1740	Safety standard for robots and robotic equipment
CAN/CSA Z 434-14	Industrial robots and robot Systems - General safety requirements

1.3 Installation

1.3.1 Introduction

General

The IRB 6660 should be mounted on to the floor (no tilting allowed around X-axis or Y-axis). A tool or an end effector with max. weight of 100, 130 or 205 kg including payload, can be mounted on the robot tool flange (axis 6). See [Load diagrams on page 35](#).

Extra loads

For IRB 6660-130/3.1 and IRB 6660-100/3.3 can an extra load of 20 kg be mounted on to the upper arm, at a payload of maximum 130 or 100 kg, for IRB 6660-205/1.9 can an extra load of 15 kg be mounted on to the upper arm, at a payload of maximum 205 kg. An extra load of 500 kg can also be mounted on to the frame. See [Mounting of equipment on page 45](#).

Working range limitation

The working range of axis 1 can be limited by mechanical stops as options. See [Equipment on page 71](#), working range limit. All main axes can also be limited by using EPS (Electronic Position Switches (option)).

1 Description

1.3.2 Operating requirements

1.3.2 Operating requirements

Protection standards

Robot version/ Protection standard	IEC60529
All variants, manipulator	IP67

Explosive environments

The robot must not be located or operated in an explosive environment.

Ambient temperature

Description	Standard/Option	Temperature
Manipulator during operation	Standard	+ 5 °C ^{a)} (41 °F) to + 50 °C (122 °F) ^{b)}
For the controller	Standard/Option	See Product specification - Controller IRC5 with FlexPendant
Complete robot during transportation and storage	Standard	- 25 °C (- 13 °F) to + 55 °C (131 °F)
For short periods (not exceeding 24 hours)	Standard	up to + 70 °C (158 °F)

a) At low environmental temperature < 10° C is, as with any other machine, a warm-up phase recommended to be run with the robot. Otherwise there is a risk that the robot stops or run with lower performance due to temperature dependent oil- and grease viscosity.

b) Max ambient temperature in a high speed press tending cycle, + 40 °C.

Relative humidity

Description	Relative humidity
Complete robot during transportation and storage	Max. 95% at constant temperature
Complete robot during operation	Max. 95% at constant temperature

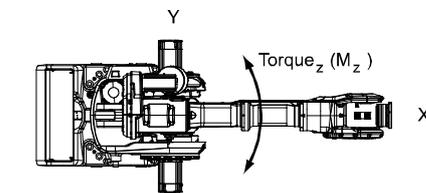
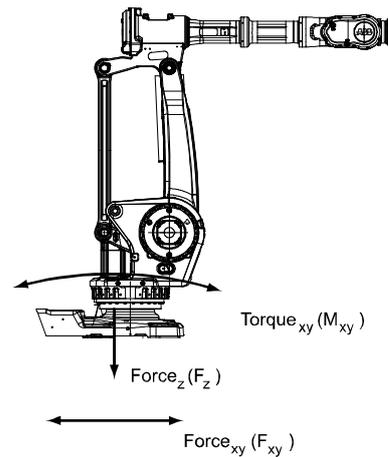
1.3.3 Mounting the manipulator

Maximum Load

Maximum load in relation to the base coordinate system.

Floor Mounted

Force	Endurance load (in operation)	Max. load (emergency stop)
Force xy	± 7.6 kN (IRB 6660 - 100/3.3) ± 8.5 kN (IRB 6660 - 130/3.1) ± 7.9 kN (IRB 6660 - 205/1.9)	± 12.8 kN (IRB 6660 - 100/3.3) ± 16.1 kN (IRB 6660 - 130/3.1) ± 14.9 kN (IRB 6660 - 205/1.9)
Force z	18.5 ± 3.7 kN (IRB 6660 - 100/3.3) 18.8 ± 8.4 kN (IRB 6660 - 130/3.1) 18.0 ± 4.4 kN (IRB 6660 - 205/1.9)	18.5 ± 7.4 kN (IRB 6660 - 100/3.3) 18.8 ± 12.8 kN (IRB 6660 - 130/3.1) 18.0 ± 7.7 kN (IRB 6660 - 205/1.9)
Torque xy	± 24.4 kNm (IRB 6660 - 100/3.3) ± 25.6 kNm (IRB 6660 - 130/3.1) ± 19.6 kNm (IRB 6660 - 205/1.9)	± 33.4 kNm (IRB 6660 - 100/3.3) ± 37.2 kNm (IRB 6660 - 130/3.1) ± 32.4 kNm (IRB 6660 - 205/1.9)
Torque z	± 7.6 kNm (IRB 6660 - 100/3.3) ± 10.3 kNm (IRB 6660 - 130/3.1) ± 7.1 kNm (IRB 6660 - 205/1.9)	± 14.5 kNm (IRB 6660 - 100/3.3) ± 19.3 kNm (IRB 6660 - 130/3.1) ± 14.7 kNm (IRB 6660 - 205/1.9)



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Note regarding Mxy and Fxy

The bending torque (Mxy) can occur in any direction in the XY-plane of the base coordinate system.

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1 Description

1.3.3 Mounting the manipulator

Continued

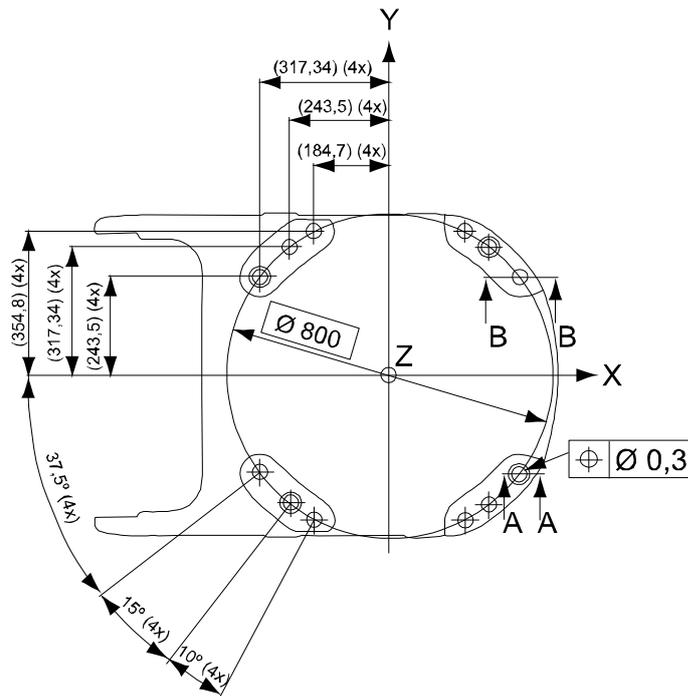
The same applies to the transverse force (F_{xy}).



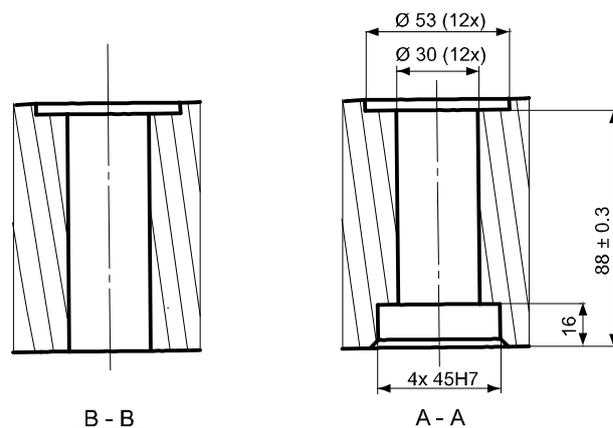
Note

When using Base spacers (option 571-1) the Torque xy on the floor is 28 kNm for Endurance load in operation and 42 kNm for Max. load at emergency stop. The other values above are the same as without Base spacers.

Fastening holes robot base



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Recommended screws for fastening the manipulator to the base	M24 x 140 8.8 with 4 mm flat washer
Torque value	725 Nm

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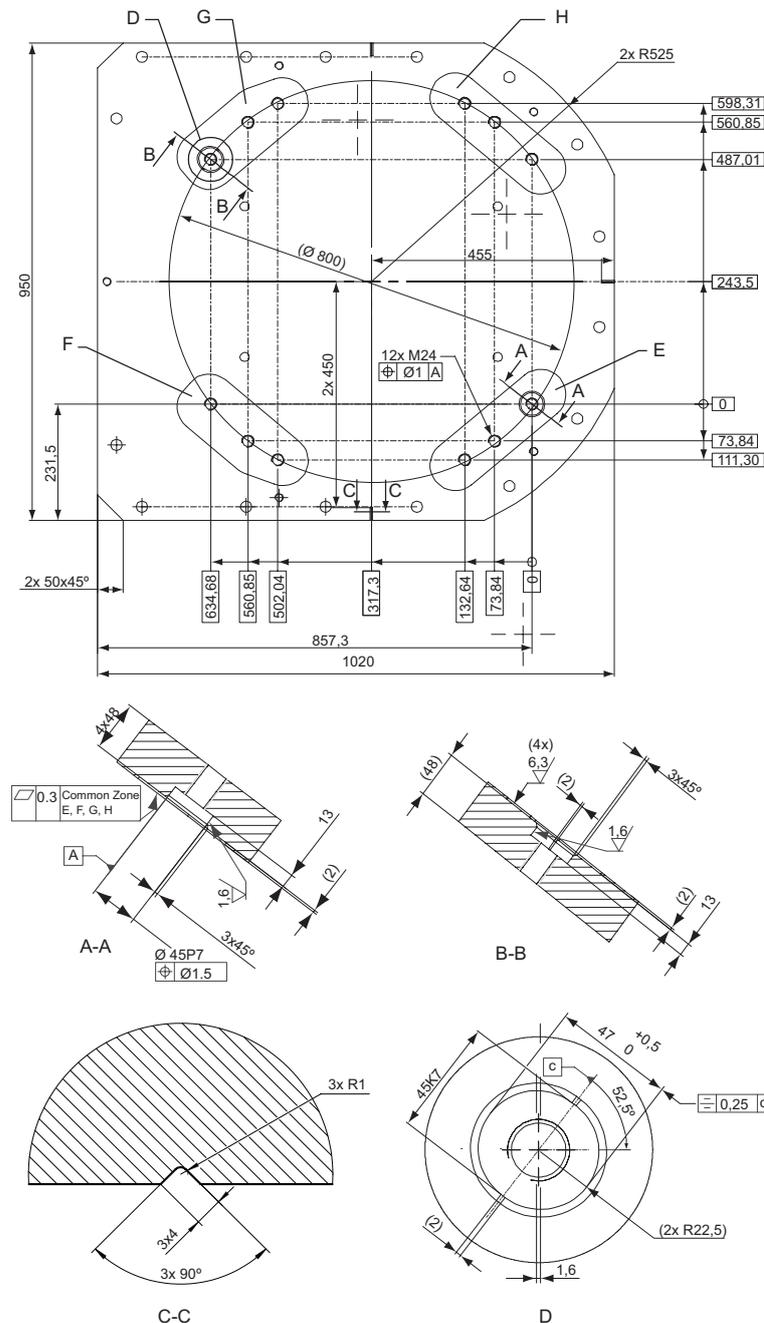
Note

Only two guiding sleeves shall be used. The corresponding holes in the base plate shall be circular and oval according to the next two Figures.

Regarding AbsAcc performance, the chosen guide holes according to Figure above and last Figure in this chapter are recommended.

Base plate drawing

The following figure shows the option base plate (dimensions in mm).



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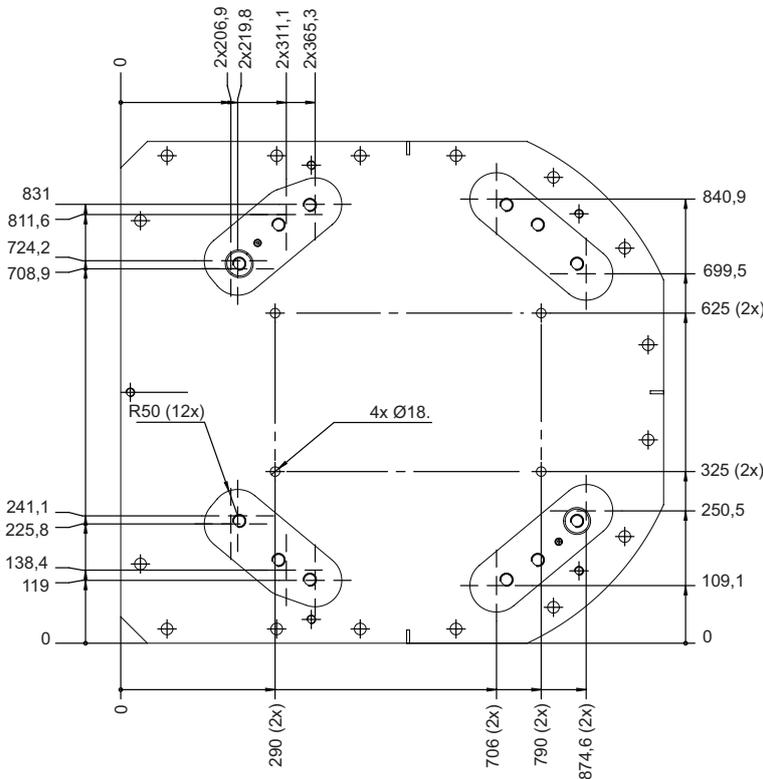
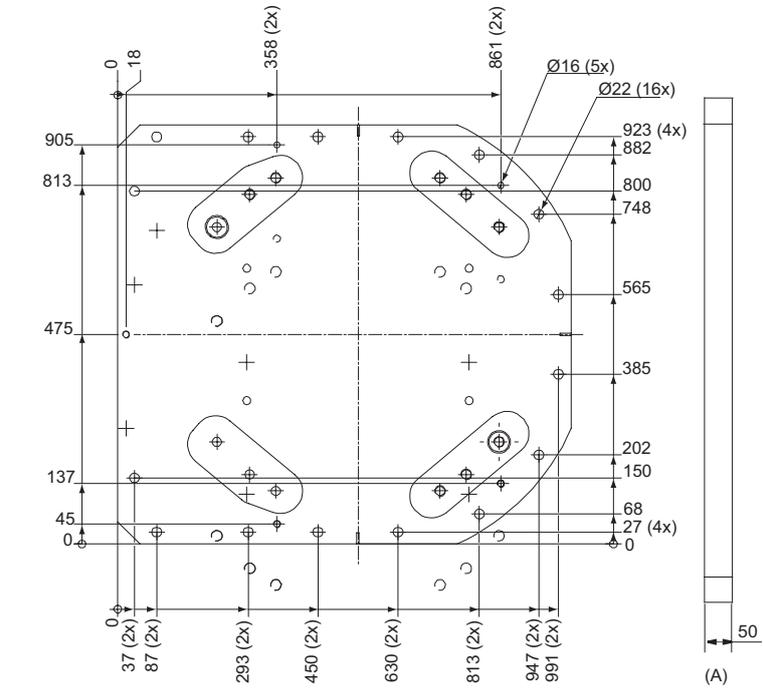
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1 Description

1.3.3 Mounting the manipulator

Continued

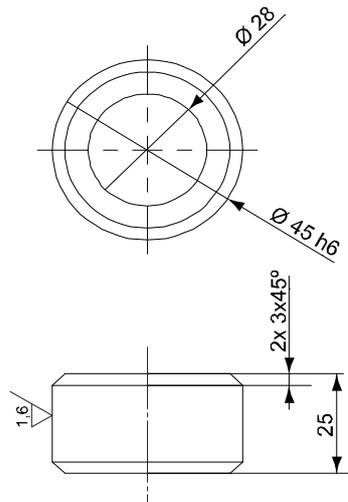
E, F, G, H Common tolerance zone (accuracy all over the base plate from one contact surface to the other)



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Pos	Description
A	Color: RAL 9005 Thickness: 80-100 µm

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xx1000001055

Pos	Description
A	Guide sleeve protected from corrosion

1 Description

1.4.1 Calibration methods

1.4 Calibration and references

1.4.1 Calibration methods

Overview

This section specifies the different types of calibration and the calibration methods that are supplied by ABB.

More information is available in the product manual.

Types of calibration

Type of calibration	Description	Calibration method
Standard calibration	<p>The calibrated robot is positioned at calibration position.</p> <p>Standard calibration data is found on the SMB (serial measurement board) or EIB in the robot.</p> <p>For robots with RobotWare 5.04 or older, the calibration data is delivered in a file, calib.cfg, supplied with the robot at delivery. The file identifies the correct resolver/motor position corresponding to the robot home position.</p>	Axis Calibration or Calibration Pendulum ¹
Absolute accuracy calibration (optional)	<p>Based on standard calibration, and besides positioning the robot at synchronization position, the Absolute accuracy calibration also compensates for:</p> <ul style="list-style-type: none">• Mechanical tolerances in the robot structure• Deflection due to load <p>Absolute accuracy calibration focuses on positioning accuracy in the Cartesian coordinate system for the robot.</p> <p>Absolute accuracy calibration data is found on the SMB (serial measurement board) in the robot.</p> <p>For robots with RobotWare 5.05 or older, the absolute accuracy calibration data is delivered in a file, absacc.cfg, supplied with the robot at delivery. The file replaces the calib.cfg file and identifies motor positions as well as absolute accuracy compensation parameters.</p> <p>A robot calibrated with Absolute accuracy has a sticker next to the identification plate of the robot.</p> <p>To regain 100% Absolute accuracy performance, the robot must be recalibrated for absolute accuracy after repair or maintenance that affects the mechanical structure.</p> <div data-bbox="651 1749 1145 1877"></div> <p>xx0400001197</p>	CalibWare

Continues on next page

Type of calibration	Description	Calibration method
Optimization	<p>Optimization of TCP reorientation performance. The purpose is to improve reorientation accuracy for continuous processes like welding and gluing.</p> <p>Wrist optimization will update standard calibration data for axes 4 and 5.</p>	Wrist Optimization

- ⁱ The robot is calibrated by either Calibration Pendulum or Axis Calibration at factory. Always use the same calibration method as used at the factory. Information about valid calibration method is found on the calibration label or in the calibration menu on the FlexPendant. If no data is found related to standard calibration, Calibration Pendulum is used as default.

Brief description of calibration methods

Calibration Pendulum method

Calibration Pendulum is a standard calibration method for calibration of all ABB robots (except IRB 6400R, IRB 640, IRB 1400H, and IRB 4400S).

Two different routines are available for the Calibration Pendulum method:

- Calibration Pendulum II
- Reference calibration

The calibration equipment for Calibration Pendulum is delivered as a complete toolkit, including the *Operating manual - Calibration Pendulum*, which describes the method and the different routines further.

Axis Calibration method

Axis Calibration is a standard calibration method for calibration of IRB 6660 and is the most accurate method for the standard calibration. It is the recommended method in order to achieve proper performance.

The following routines are available for the Axis Calibration method:

- Fine calibration
- Update revolution counters
- Reference calibration

The calibration equipment for Axis Calibration is delivered as a toolkit.

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Wrist Optimization method

Wrist Optimization is a method for improving reorientation accuracy for continuous processes like welding and gluing and is a complement to the standard calibration method.

The following routines are available for the Wrist Optimization method:

- Wrist Optimization

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Continues on next page

1 Description

1.4.1 Calibration methods

Continued

CalibWare - Absolute Accuracy calibration

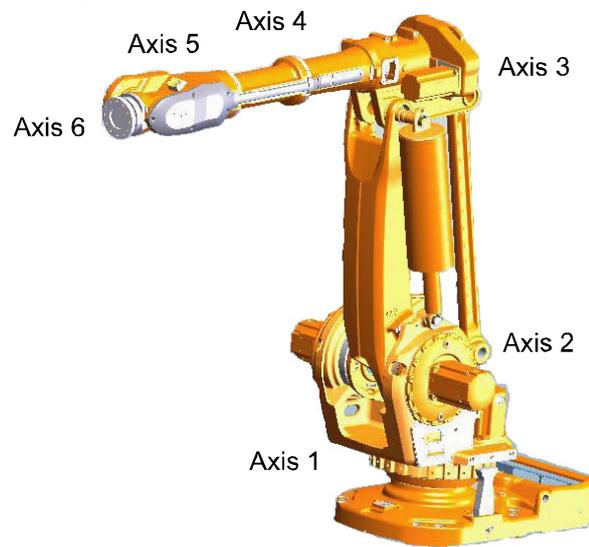
The CalibWare tool guides through the calibration process and calculates new compensation parameters. This is further detailed in the *Application manual - CalibWare Field*.

If a service operation is done to a robot with the option Absolute Accuracy, a new absolute accuracy calibration is required in order to establish full performance. For most cases after replacements that do not include taking apart the robot structure, standard calibration is sufficient.

1.4.2 Fine calibration with Calibration Pendulum

General

Fine calibration can be made using the Calibration Pendulum, see *Operating manual - Calibration Pendulum*.



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Calibration

Calibration	Position
Calibration of all axes	All axes are in zero position
Calibration of axis 1 and 2	Axis 1 and 2 in zero position
	Axis 3 to 6 in any position
Calibration of axis 1	Axis 1 in zero position
	Axis 2 to 6 in any position

1 Description

1.4.3 Absolute Accuracy calibration

1.4.3 Absolute Accuracy calibration

Purpose

Absolute Accuracy is a calibration concept that improves TCP accuracy. The difference between an ideal robot and a real robot can be several millimeters, resulting from mechanical tolerances and deflection in the robot structure. *Absolute Accuracy* compensates for these differences.

Here are some examples of when this accuracy is important:

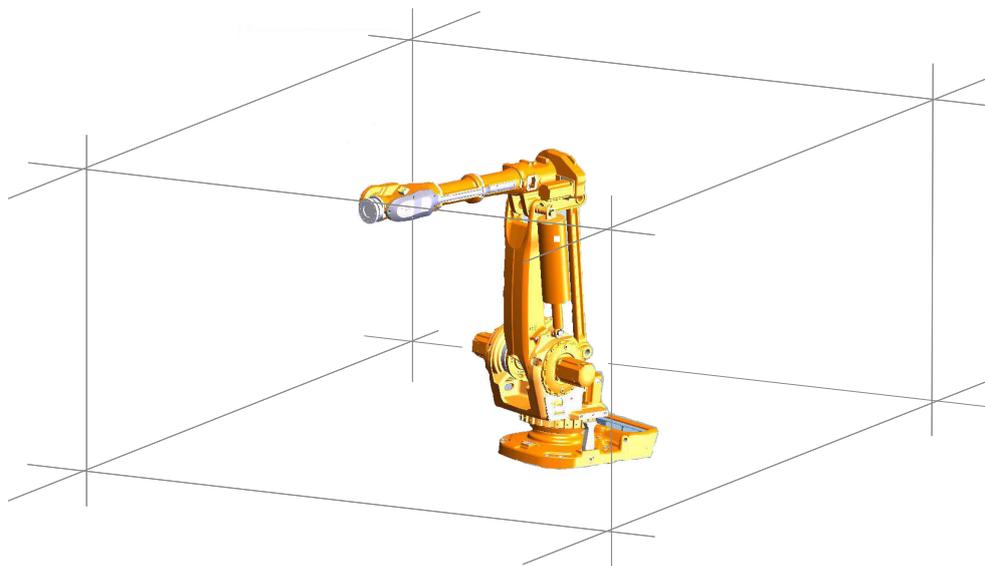
- Exchangeability of robots
- Offline programming with no or minimum touch-up
- Online programming with accurate movement and reorientation of tool
- Programming with accurate offset movement in relation to eg. vision system or offset programming
- Re-use of programs between applications

The option *Absolute Accuracy* is integrated in the controller algorithms and does not need external equipment or calculation.



Note

The performance data is applicable to the corresponding RobotWare version of the individual robot.



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What is included

Every *Absolute Accuracy* robot is delivered with:

- compensation parameters saved on the robot's serial measurement board
- a birth certificate representing the *Absolute Accuracy* measurement protocol for the calibration and verification sequence.

Continues on next page

A robot with *Absolute Accuracy* calibration has a label with this information on the manipulator.

Absolute Accuracy supports both floor mounted and inverted installations. The compensation parameters differ depending on if the robot is floor mounted or inverted.

When is *Absolute Accuracy* being used

Absolute Accuracy works on a robot target in Cartesian coordinates, not on the individual joints. Therefore, joint based movements (e.g. `MoveAbsJ`) will not be affected.

If the robot is inverted, the *Absolute Accuracy* calibration must be performed when the robot is inverted.

Absolute Accuracy active

Absolute Accuracy will be active in the following cases:

- Any motion function based on robtargets (e.g. `MoveL`) and `ModPos` on robtargets
- Reorientation jogging
- Linear jogging
- Tool definition (4, 5, 6 point tool definition, room fixed TCP, stationary tool)
- Work object definition

Absolute Accuracy not active

The following are examples of when *Absolute Accuracy* is not active:

- Any motion function based on a jointtarget (`MoveAbsJ`)
- Independent joint
- Joint based jogging
- Additional axes
- Track motion



Note

In a robot system with, for example, an additional axis or track motion, the *Absolute Accuracy* is active for the manipulator but not for the additional axis or track motion.

RAPID instructions

There are no RAPID instructions included in this option.

Continues on next page

1 Description

1.4.3 Absolute Accuracy calibration

Continued

Production data

Typical production data regarding calibration are:

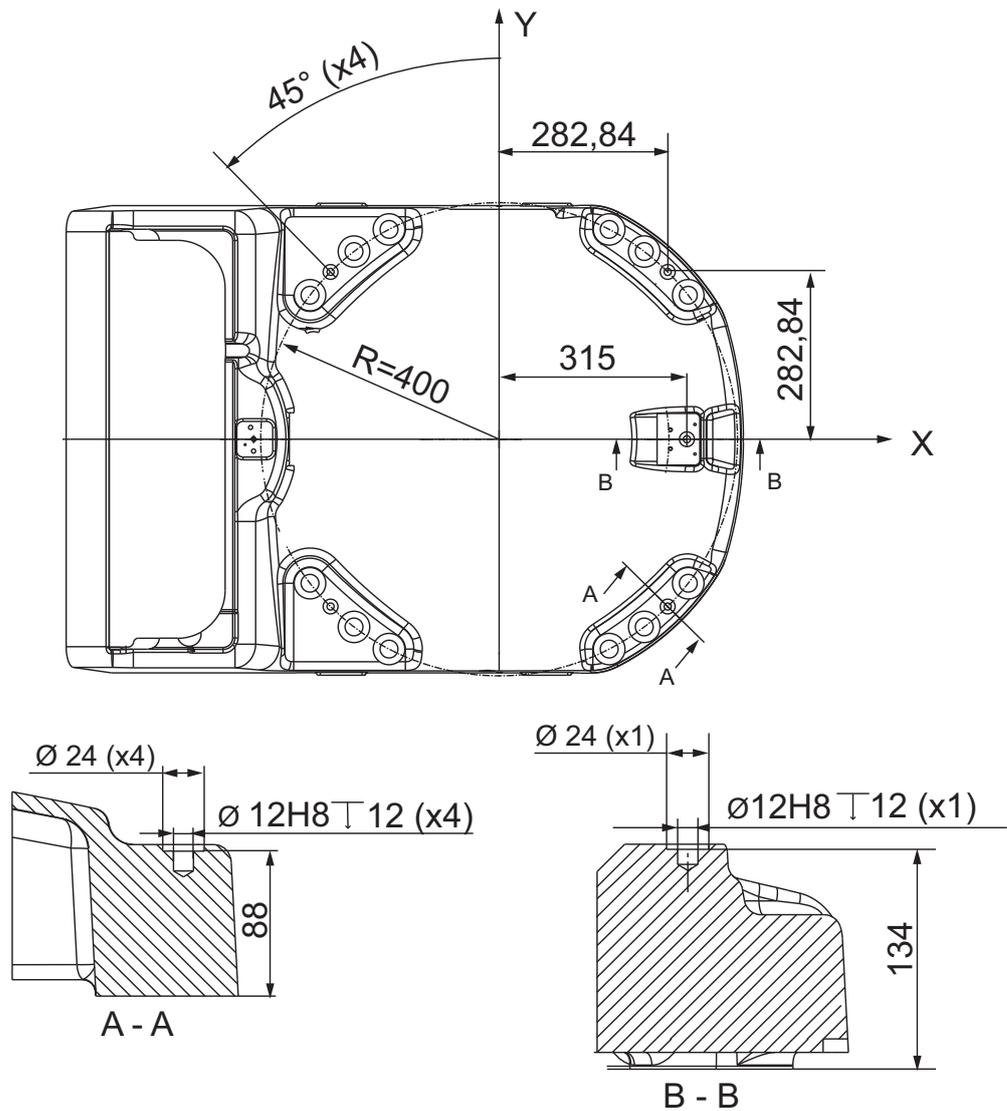
Robot	Positioning accuracy (mm)		
	Average	Max	% Within 1 mm
IRB 6660-130/3.1	0.5 mm	1.14 mm	98 %
IRB 6660-100/3.3			
IRB 6660-205/1.9			

1.4.4 Robot references

Base

The holes shown in figure below are used for measuring the robot position when integrated in a production cell.

The holes are not available for option Foundry Plus.



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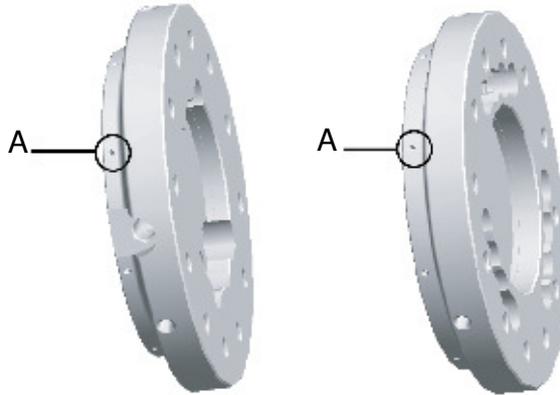
Continues on next page

1 Description

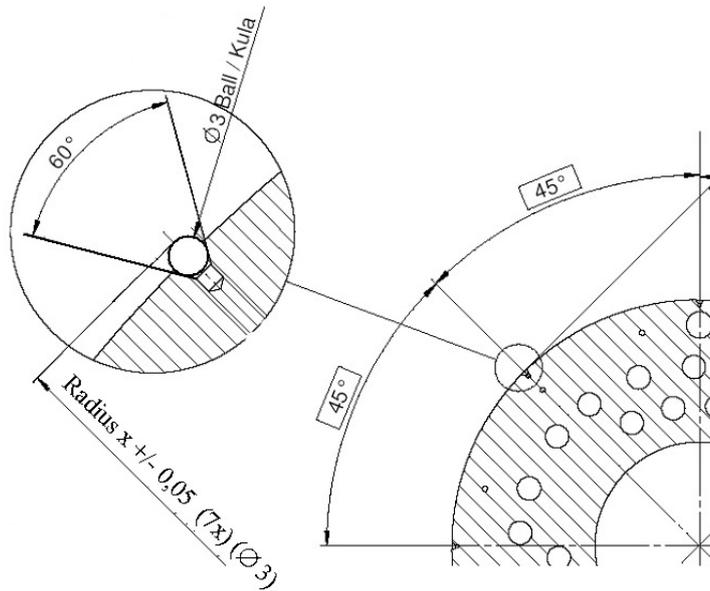
1.4.4 Robot references

Continued

Tool flange



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Robot	Radius X (mm) for references on tool flange
IRB 6660-130/3.1	R=87,5
IRB 6660-100/3.3	R=87,5
IRB 6660-205/1.9	R=87,5

1.5 Load diagrams

1.5.1 Introduction to Load diagrams

Information

**WARNING**

It is very important to always define correct actual load data and correct payload of the robot. Incorrect definitions of load data can result in overloading of the robot.

If incorrect load data and/or loads are outside load diagram is used the following parts can be damaged due to overload:

- motors
- gearboxes
- mechanical structure

**WARNING**

In the robot system is the service routine LoadIdentify available, which allows the user to make an automatic definition of the tool and load, to determine correct load parameters. Please see *Operating Manual - IRC5 with FlexPendant*, art. No. 3HAC16590-1, for detailed information.

**WARNING**

Robots running with incorrect load data and/or with loads outside diagram, will not be covered by robot warranty.

General

The load diagrams include a nominal payload inertia, J_0 of 15 kgm^2 , and an extra load of 20 kg (IRB 6660-130/3.1 and IRB 6660-100/3.3) and 15 kg (IRB 6660-205/1.9) at the upper arm housing.

At different moment of inertia the load diagram will be changed. For robots that are allowed tilted, wall or inverted mounted, the load diagrams as given are valid and thus it is also possible to use RobotLoad within those tilt and axis limits.

Control of load case by "RobotLoad"

To easily control a specific load case, use the calculation program ABB RobotLoad. Contact your local ABB organization for more information.

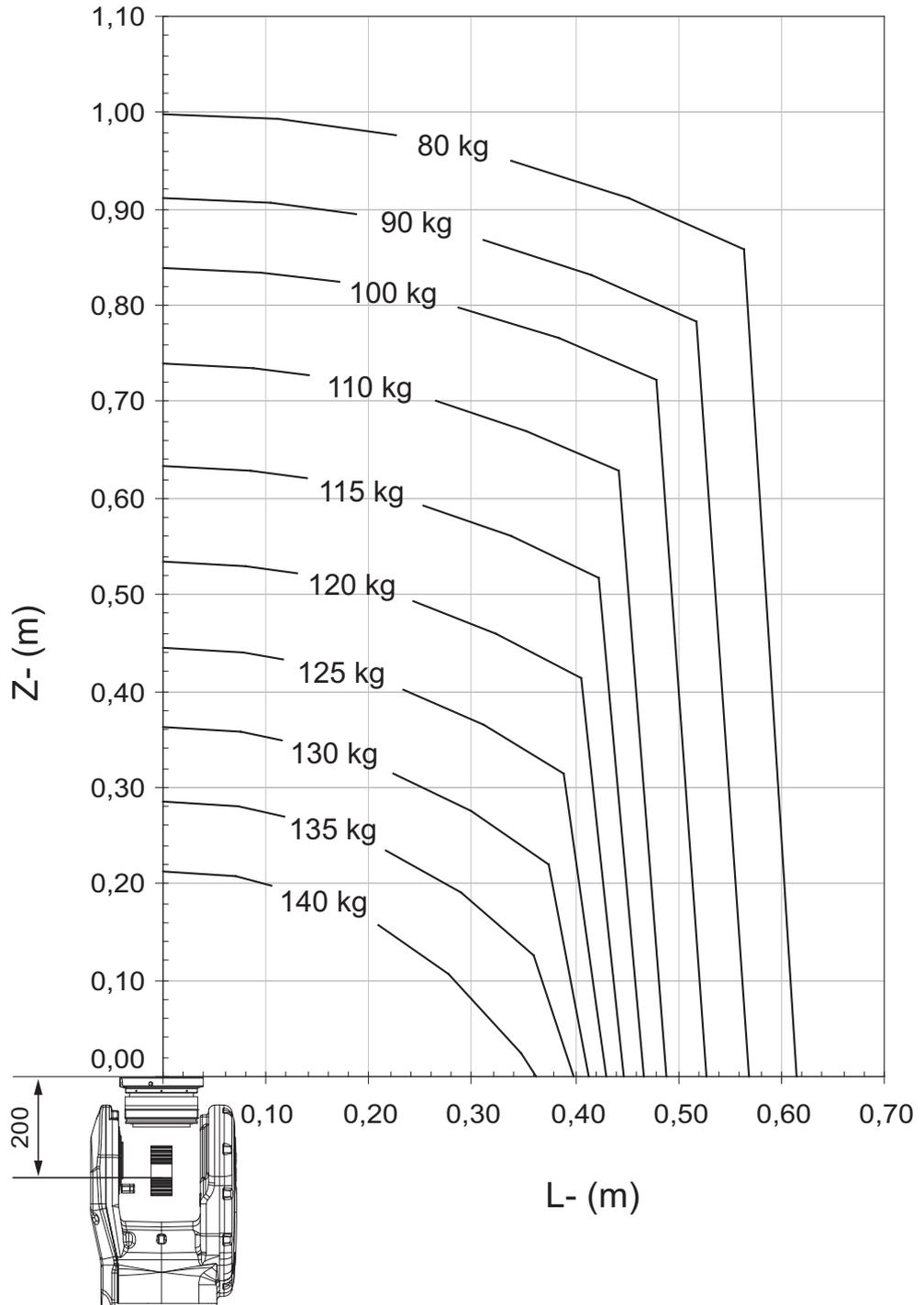
The result from RobotLoad is only valid within the maximum loads and tilt angles. There is no warning if the maximum permitted armload is exceeded. For over load cases and special applications, contact ABB for further analysis.

1 Description

1.5.2 Load diagrams

1.5.2 Load diagrams

IRB 6660-130/3.1



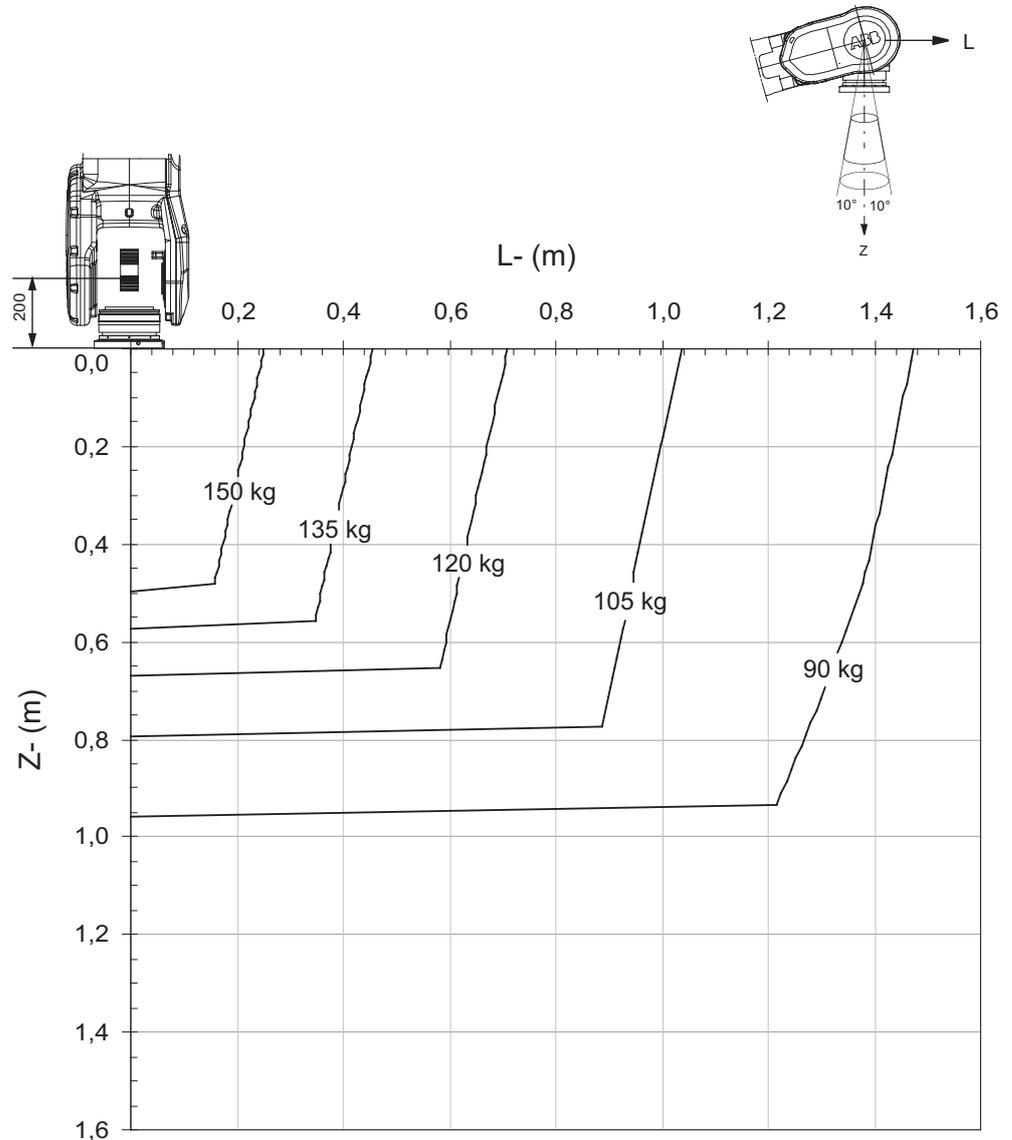
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1 Description

1.5.2 Load diagrams Continued

IRB 6660-130/3.1“ Vertical Wrist” ($\pm 10^\circ$)



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For wrist down (0° deviation from the vertical line).

	Without extra arm load	With 20 kg arm load
Max load	170 kg	150 kg
Z _{max}	0.414 m	0.496 m
L _{max}	0.133 m	0.282 m

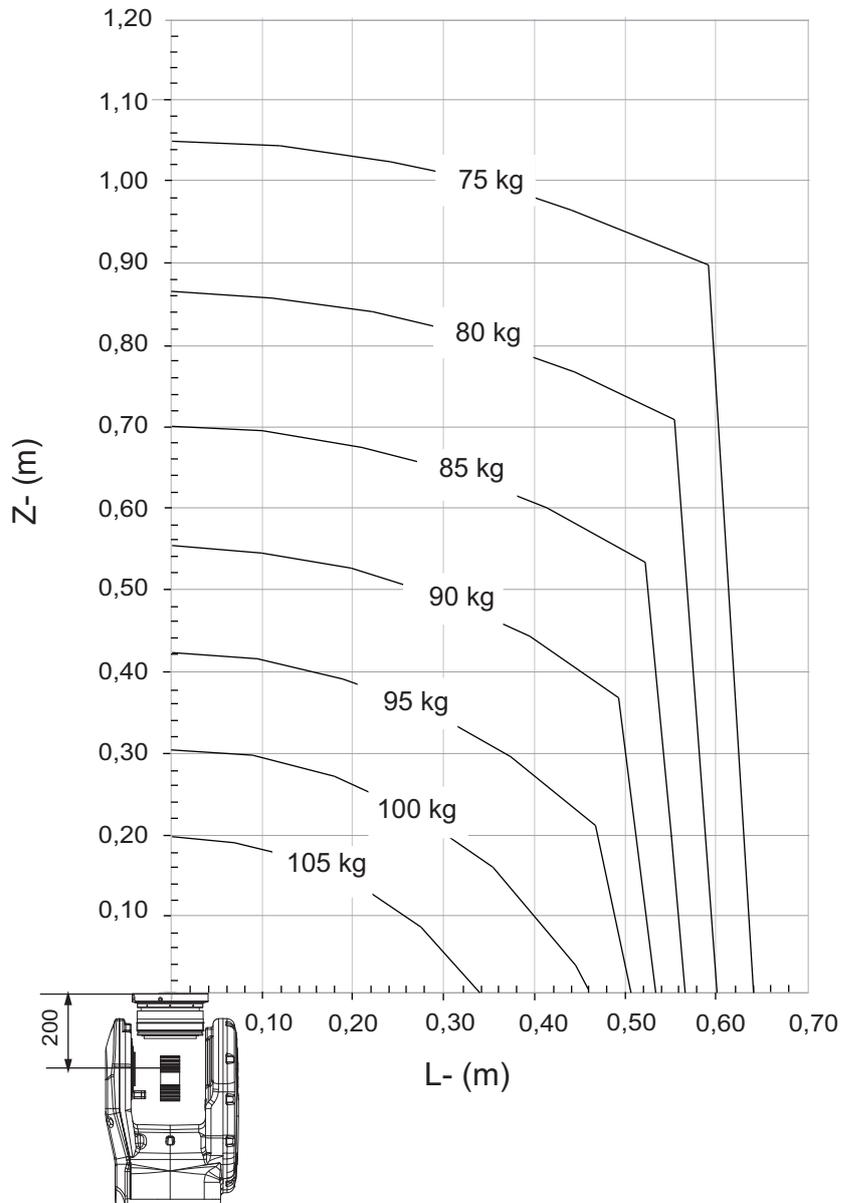
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1 Description

1.5.2 Load diagrams

Continued

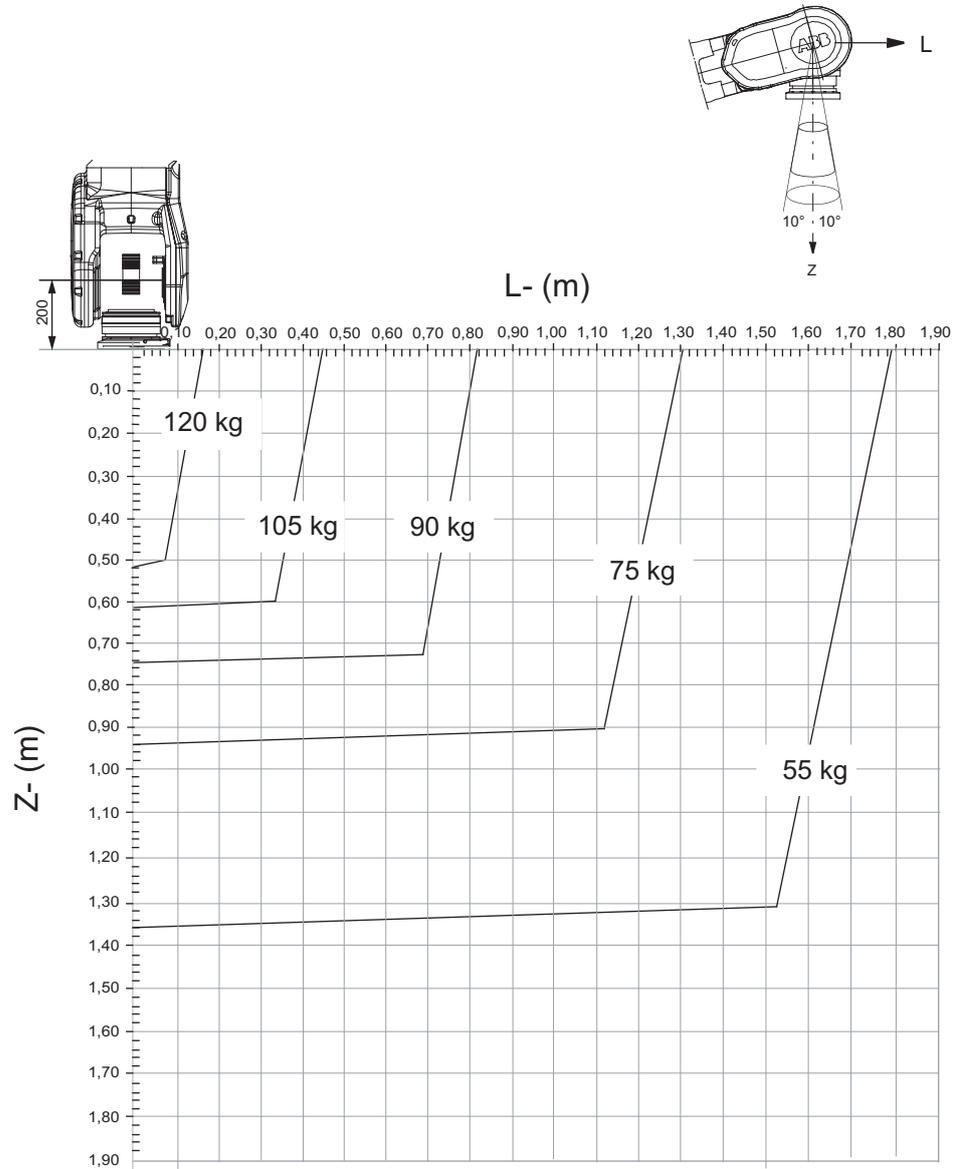
IRB 6660-100/3.3



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IRB 6660-100/3.3“ Vertical Wrist” ($\pm 10^\circ$)



xx1200001285

For wrist down (0° deviation from the vertical line).

	Without extra arm load	With 20 kg arm load
Max load	132 kg	125 kg
Z _{max}	0.448 m	0.484 m
L _{max}	0.103 m	0.119 m

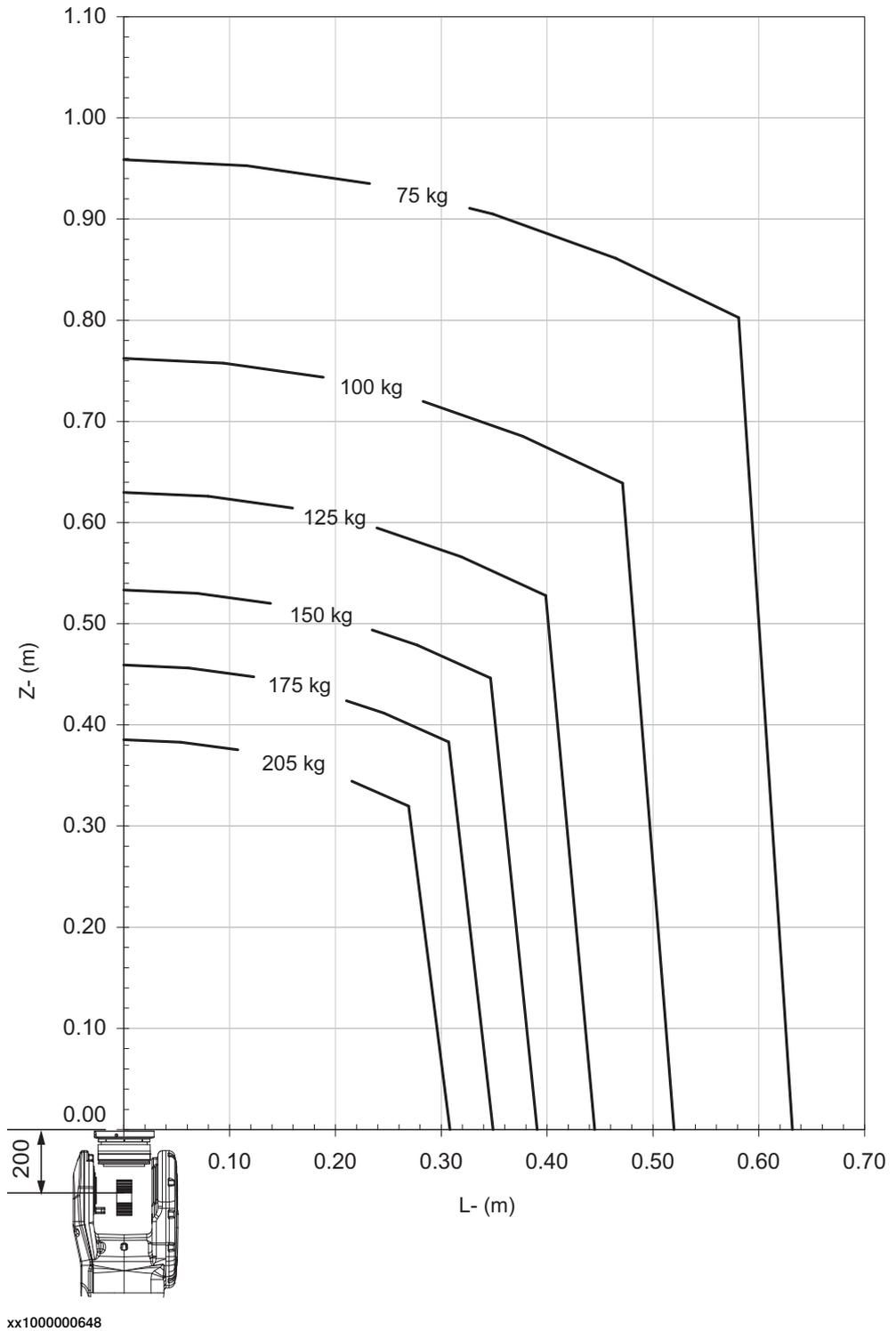
Continues on next page

1 Description

1.5.2 Load diagrams

Continued

IRB 6660-205/1.9

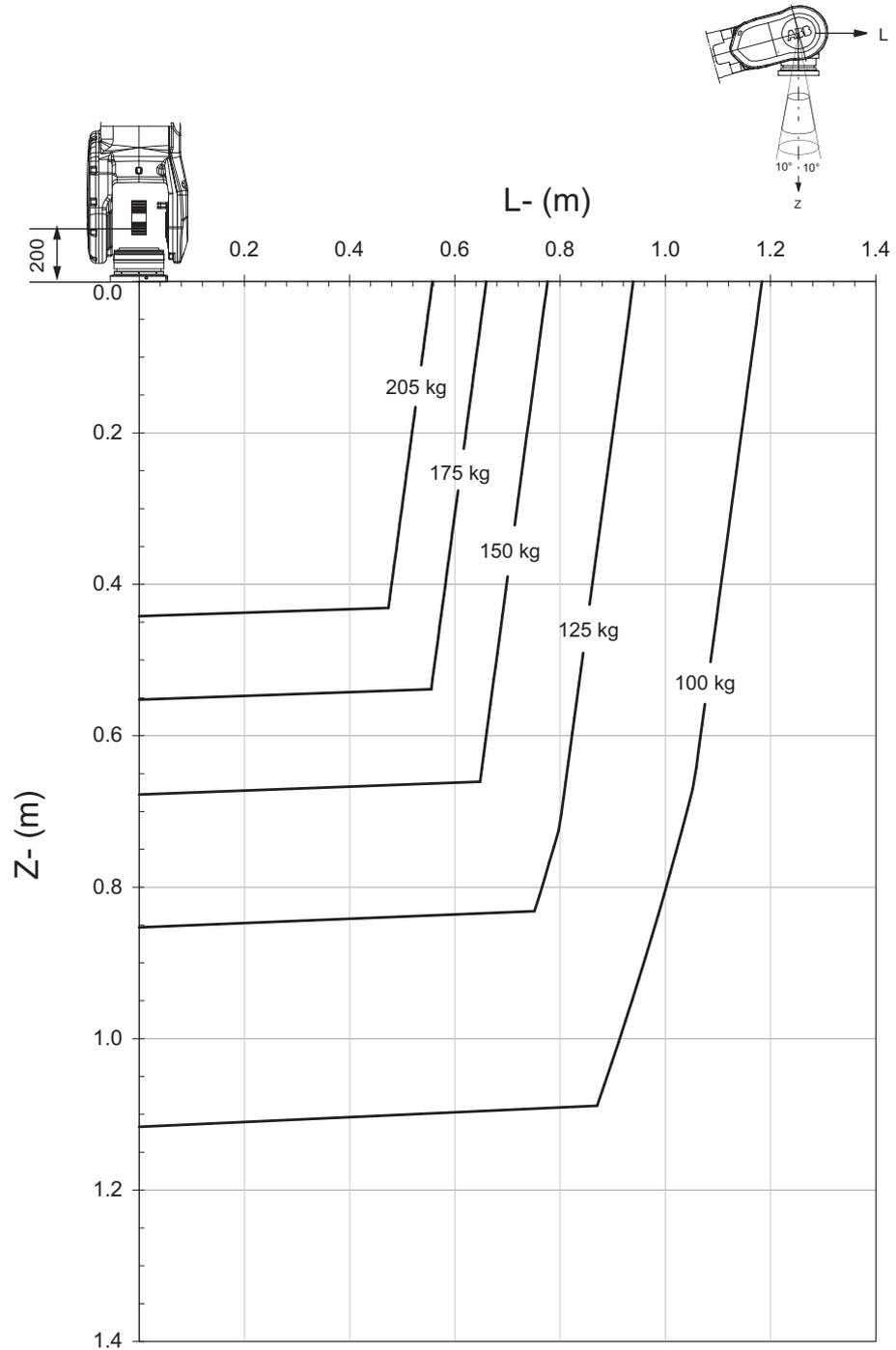


Continues on next page

1 Description

1.5.2 Load diagrams Continued

IRB 6660-205/1.9" Vertical Wrist" ($\pm 10^\circ$)



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For wrist down (0° deviation from the vertical line).

	Without extra arm load	With 15 kg arm load
Max load	220 kg	205 kg
Z _{max}	0.442 m	0.442 m
L _{max}	0.582 m	0.574 m

1 Description

1.5.3 Maximum load and moment of inertia for full and limited axis 5 (center line down) movement

1.5.3 Maximum load and moment of inertia for full and limited axis 5 (center line down) movement

Information

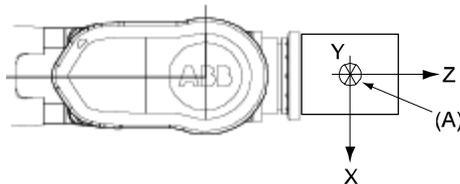


Note

Total load given as: Mass in kg, center of gravity (Z and L) in meter and moment of inertia (J_{ox} , J_{oy} , J_{oz}) in kgm^2 . $L = \sqrt{X^2 + Y^2}$, see Figure below.

Full movement of axis 5

Axis	Robot Type	Maximum moment of inertia
5	IRB 6660-130/3.1	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 250 \text{ kgm}^2$
	IRB 6660-205/1.9	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 250 \text{ kgm}^2$
	IRB 6660-100/3.3	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 250 \text{ kgm}^2$
6	IRB 6660-130/3.1	$Ja6 = \text{Load} \times L^2 + J_{oz} \leq 185 \text{ kgm}^2$
	IRB 6660-205/1.9	$Ja6 = \text{Load} \times L^2 + J_{oz} \leq 185 \text{ kgm}^2$
	IRB 6660-100/3.3	$Ja6 = \text{Load} \times L^2 + J_{oz} \leq 185 \text{ kgm}^2$



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Pos	Description
A	Center of gravity.
Description	
J_{ox} , J_{oy} , J_{oz}	Max. moment of inertia around the X, Y and Z axes at center of gravity.

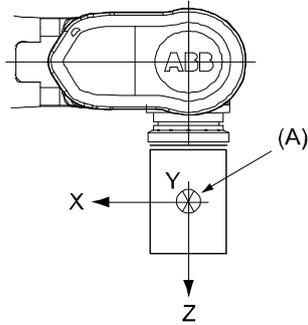
Limited axis 5, center line down

Axis	Robot Type	Maximum moment of inertia
5	IRB 6660-130/3.1	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 275 \text{ kgm}^2$
	IRB 6660-205/1.9	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 275 \text{ kgm}^2$
	IRB 6660-100/3.3	$Ja5 = \text{Load} \times ((Z + 0,200)^2 + L^2) + \max(J_{ox}, J_{oy}) \leq 275 \text{ kgm}^2$

Continues on next page

1.5.3 Maximum load and moment of inertia for full and limited axis 5 (center line down) movement
Continued

Axis	Robot Type	Maximum moment of inertia
6	IRB 6660-130/3.1	$J_{a6} = \text{Load} \times L_2 + J_{oz} \leq 250 \text{ kgm}^2$
	IRB 6660-205/1.9	$J_{a6} = \text{Load} \times L_2 + J_{oz} \leq 250 \text{ kgm}^2$
	IRB 6660-100/3.3	$J_{a6} = \text{Load} \times L_2 + J_{oz} \leq 250 \text{ kgm}^2$



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Pos	Description
A	Center of gravity.

	Description
J_{ox}, J_{oy}, J_{oz}	Max. moment of inertia around the X, Y and Z axes at center of gravity.

1 Description

1.5.4 Wrist torque

1.5.4 Wrist torque

General

The table below shows the maximum permissible torque due to payload



Note

Note! The values are for reference only, and should not be used for calculating permitted load offset (position of center of gravity) within the load diagram, since those also are limited by main axes torques as well as dynamic loads. Also arm loads will influence the permitted load diagram. For finding the absolute limits of the load diagram, please use the ABB RobotLoad. Please contact your local ABB organization.

Robot type	Max wrist torque axis 4 & 5	Max wrist torque axis 6	Max torque valid at load
IRB 6660-130/3.1	1037 Nm	526 Nm	105 kg
IRB 6660-100/3.3	918 Nm	472 Nm	75 kg
IRB 6660-205/1.9	1177 Nm	620 Nm	200 kg

1.6 Mounting of equipment

1.6.1 General

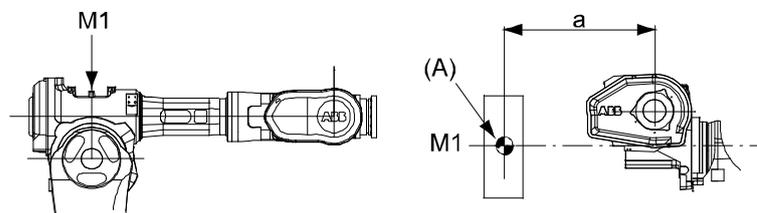
Information

Extra loads can be mounted on the upper arm housing and on the frame. Definitions of distances and mass are shown in Figure below. The robot is supplied with holes for mounting extra equipment (see Figures in next chapter).

Upper arm

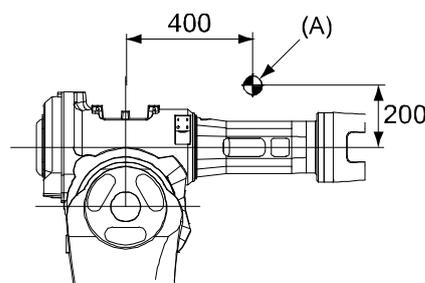
Allowed extra load on upper arm housing plus the maximum handling weight (see Figure below):

$M1 \leq 20$ or 15 kg with distance $a \leq 500$ mm, center of gravity in axis 3 extension.



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Pos	Description
A	Center of gravity for permitted extra load ≤ 20 kg for IRB 6660-130/3.1
	Center of gravity for permitted extra load ≤ 15 kg for IRB 6660-205/1.9
	Center of gravity for permitted extra load ≤ 20 kg for IRB 6660-100/3.3



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Pos	Description
A	Center of gravity 20 kg or 15 kg

Frame (Hip Load)

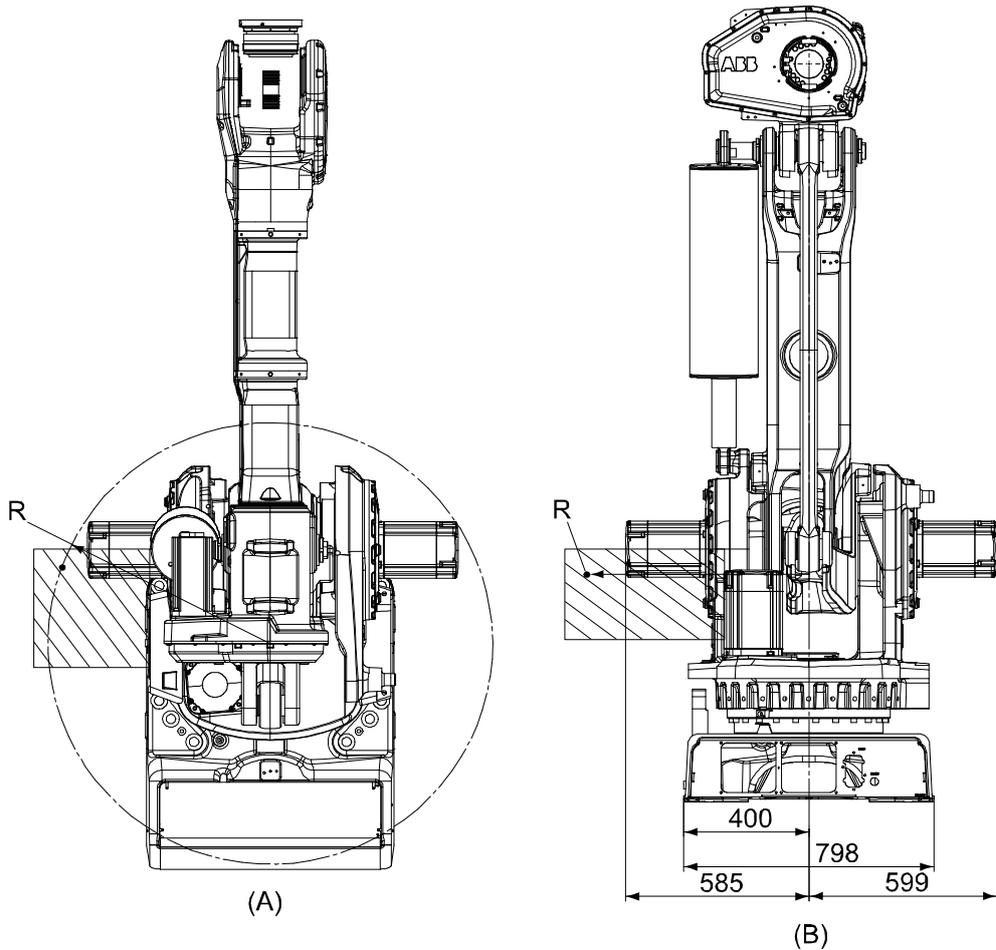
	Description
Permitted extra load on frame	$J_H = 200 \text{ kgm}^2$

Continues on next page

1 Description

1.6.1 General Continued

	Description
Recommended position (see Figure below)	$J_H = J_{H0} + M4 \times R^2$ where: J_{H0} is the moment of inertia of the equipment R is the radius (m) from the center of axis 1 $M4$ is the total mass (kg) of the equipment including bracket and harness (≤ 500 kg)



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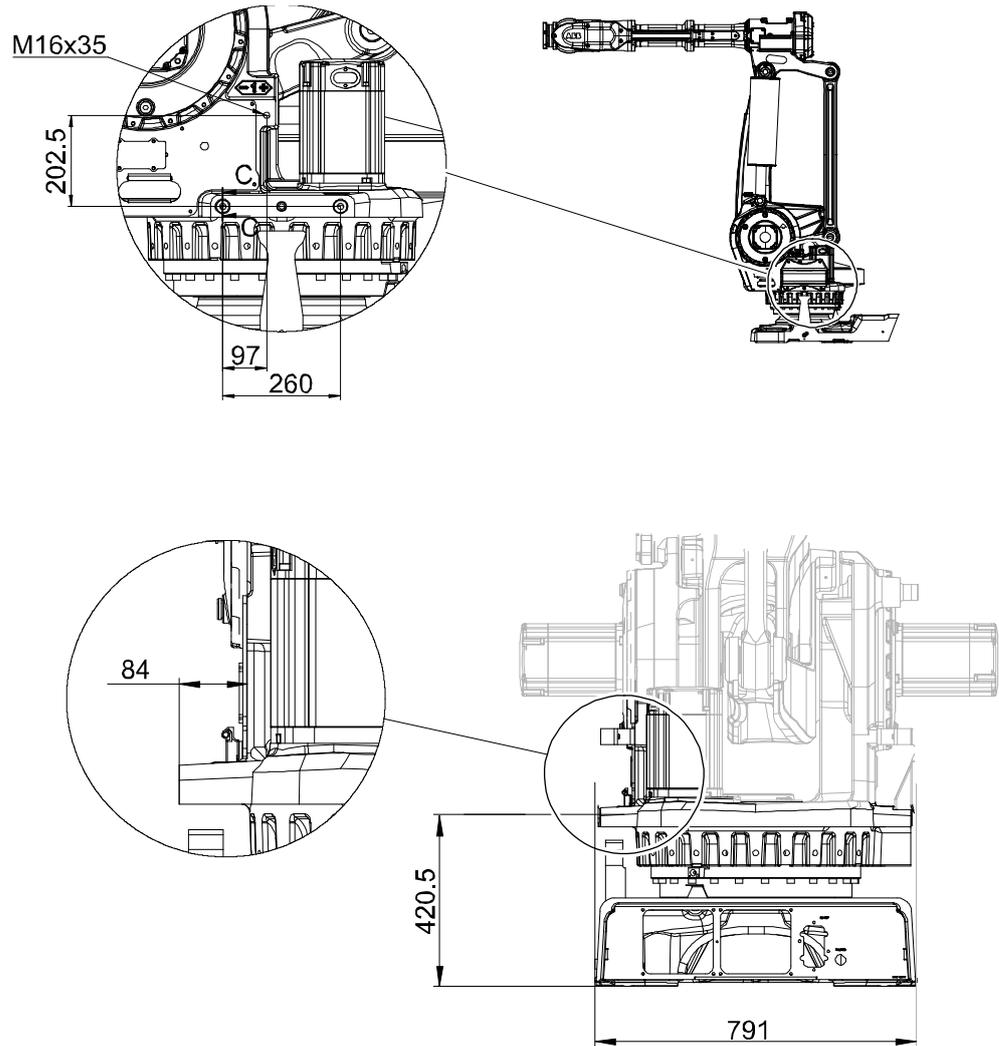
Pos	Description
A	View from above
B	View from the rear
R	710 mm

1.6.2 Mounting of hip load

General

The extra load can be mounted on the frame. Holes for mounting see Figure below. When mounting on the frame all the three holes (2x2, Ø16) on one side must be used.

Holes for mounting hip load on frame



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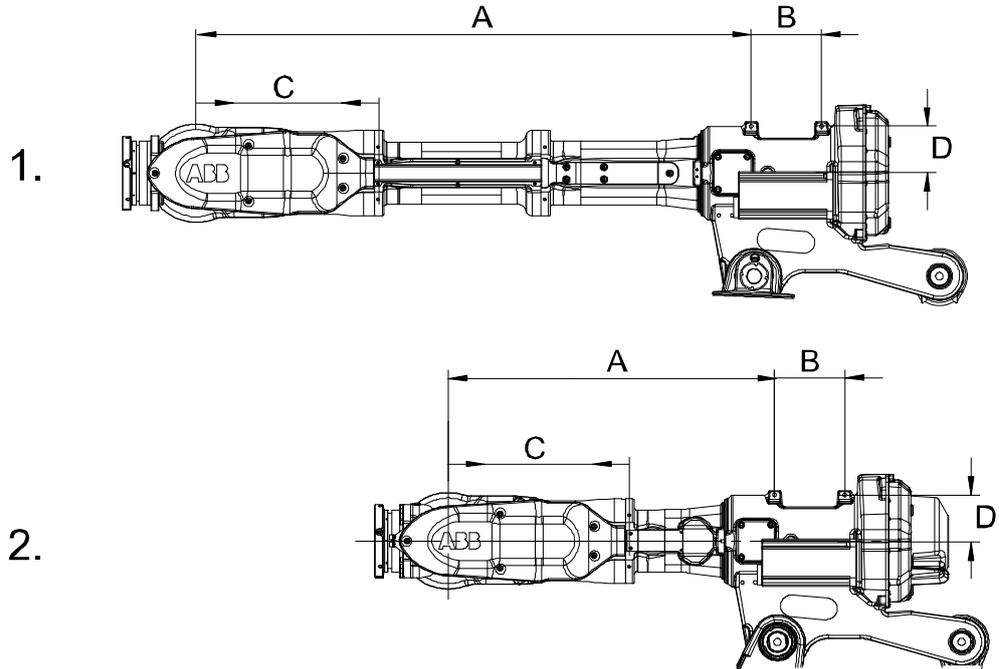
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1 Description

1.6.2 Mounting of hip load

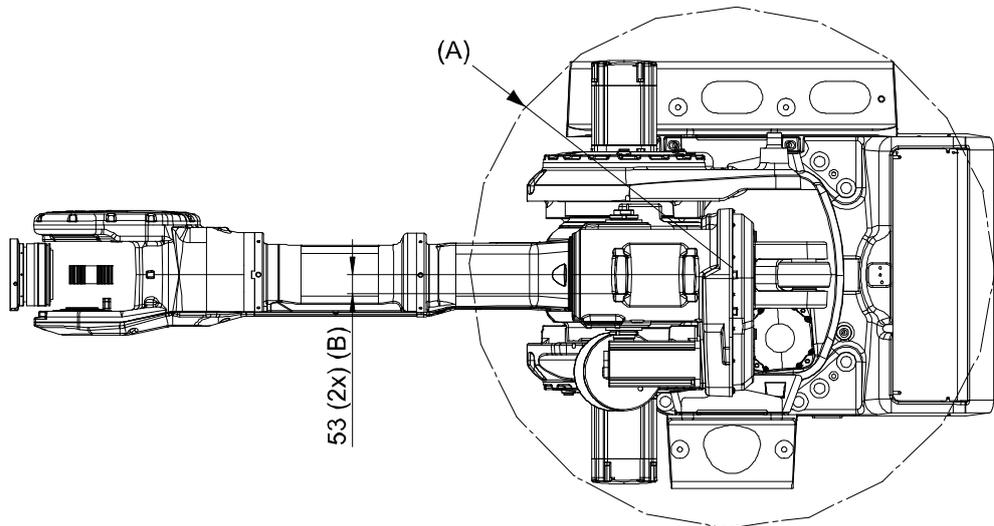
Continued

Holes for mounting extra equipment on upper arm



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Robot variant	A	B	C	D
1. IRB 6660-130/3.1	1497.5 mm	190 mm	490 mm	128 mm
1. IRB 6660-100/3.3	1497.5 mm	190 mm	490 mm	128 mm
2. IRB 6660-205/1.9	885 mm	190 mm	490 mm	128 mm



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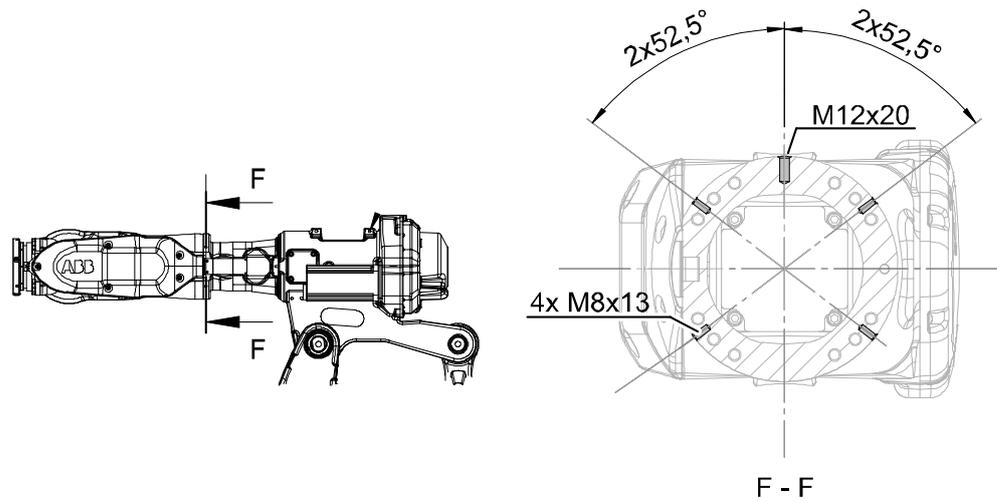
Pos	Description
A	R750 Right fork lift pocket
B	Mounting hole, upper arm M12 depth 20 (4x)

Continues on next page

1 Description

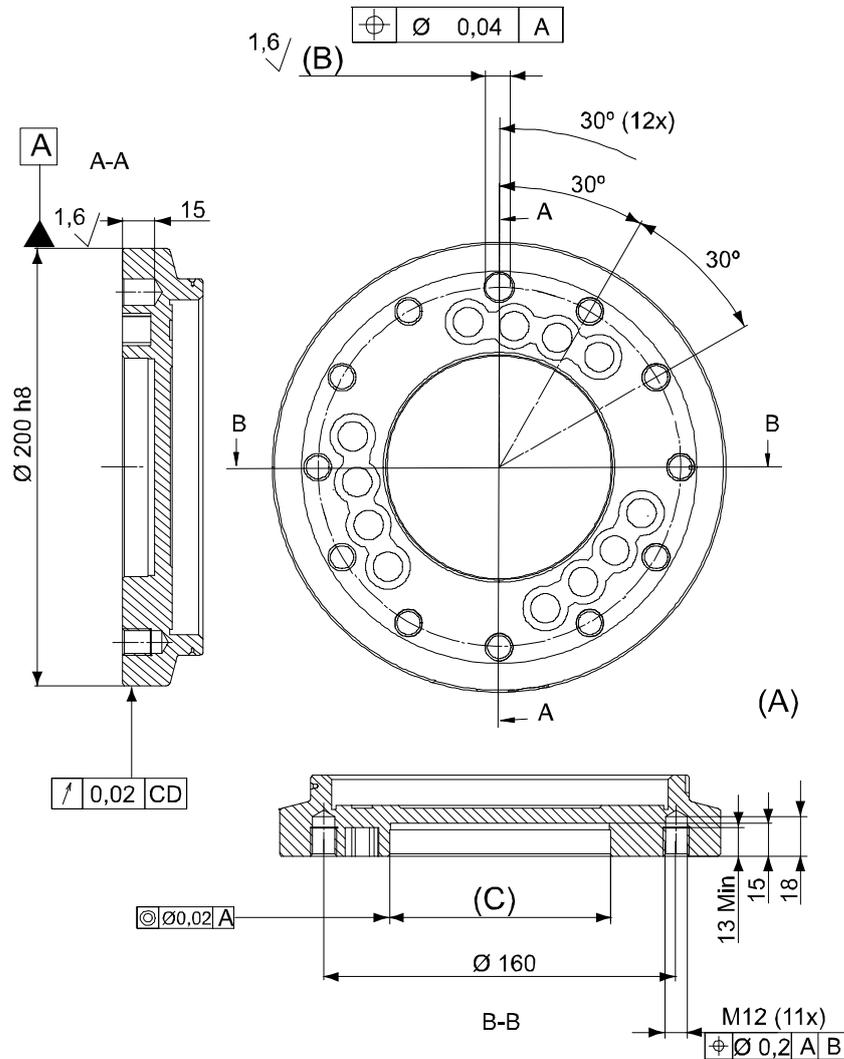
1.6.2 Mounting of hip load

Continued



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Robot Tool Flange



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Continues on next page

1 Description

1.6.2 Mounting of hip load

Continued

Pos	Description
A	Minimum thread length for screws in M12-hole is 9 mm.
B	Ø 12 H7 Depth 15
C	Ø 100 H7 Depth 8 min

For fastening of Gripper tool flange to Robot tool flange every other one of the bolt holes for 6 bolts quality class 12.9 shall be used (see Figure above).

1.7 Robot motion

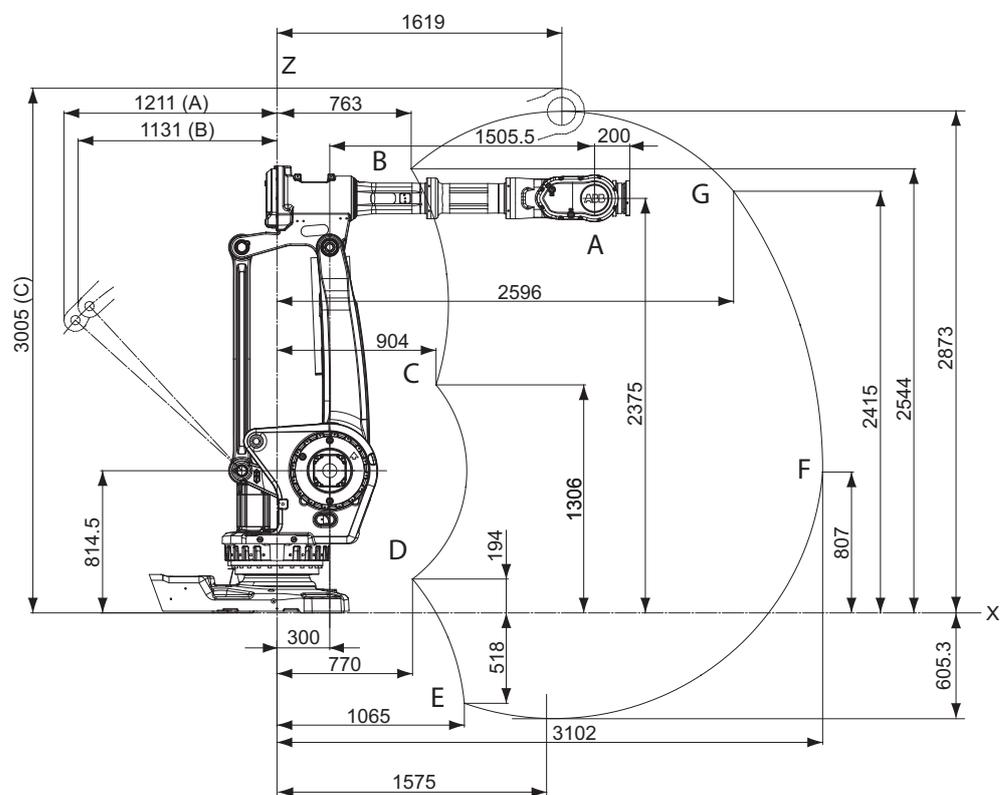
1.7.1 Introduction

Type of Motion

Axis	Type of motion	Range of movement	
		IRB 6660-130/3.1 and IRB 6660-100/3.3	IRB 6660-205/1.9
1	Rotation motion	+ 180° to - 180°	+ 180° to - 180°
2	Arm motion	+ 85° to - 42°	+ 85° to - 42°
3	Arm motion	+ 120° to -20°	+ 120° to -20°
4	Wrist motion	+ 300° to - 300°	+ 300° to - 300°
5	Bend motion	+ 120° to - 120°	+ 120° to - 120°
6	Turn motion	+ 360° to - 360° default Max. ± 150 Revolutions ^a	+ 360° to - 360° default Max. ± 96 Revolutions ^a

a. The default working range for axis 6 can be extended by changing parameter values in the software. Option 610-1 “Independent axis” can be used for resetting the revolution counter after the axis has been rotated (no need for “rewinding” the axis).

Robot Type	Handling capacity (kg)	Reach (m)
IRB 6660-130/3.1	130	3.1



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Continues on next page

1 Description

1.7.1 Introduction

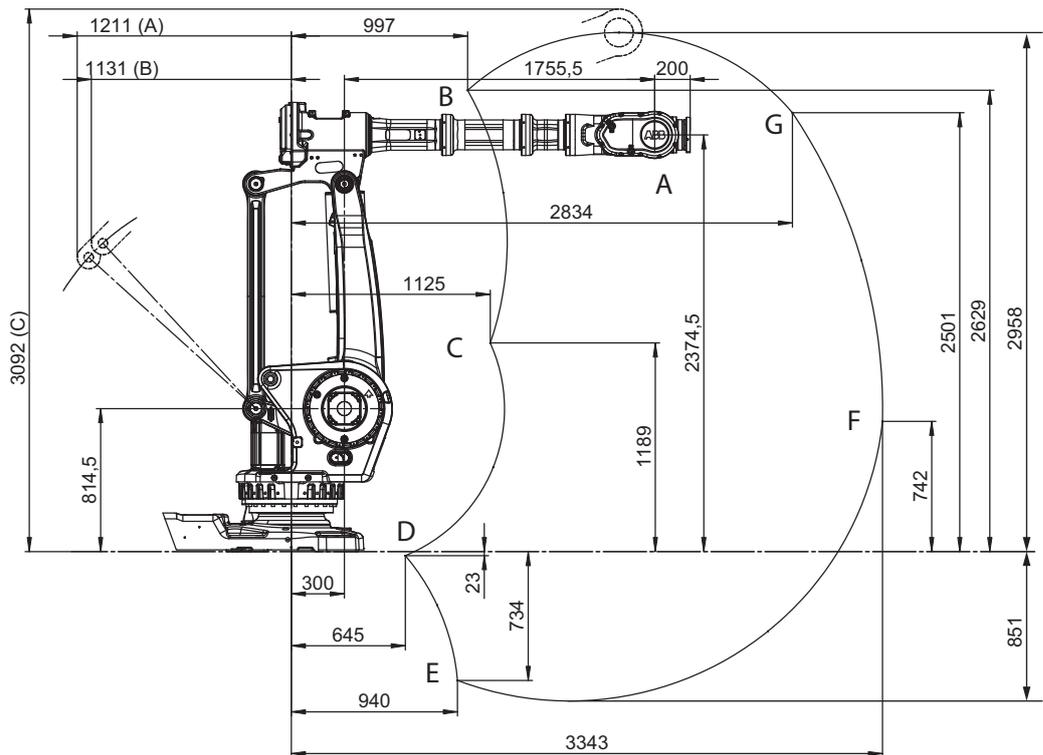
Continued

Note	Description
(A)	Max. working range
(B)	Mechanical stop
(C)	Max. working range

Positions at wrist center

Pos No. see Figure above	X Position (mm)	Z Position (mm)	Axis 2 Angle (degrees)	Axis 3 Angle (degrees)
A	1805,5	2374,5	0	0
B	763	2544	-42	-20
C	904	1306	-42	28
D	770	194	50	120
E	1065	-518	85	120
F	3102	807	85	15
G	2596	2415	50	-20

Robot Type	Handling capacity (kg)	Reach (m)
IRB 6660-100/3.3	100	3.3



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Note	Description
(A)	Max. working range
(B)	Mechanical stop
(C)	Max. working range

Continues on next page

1 Description

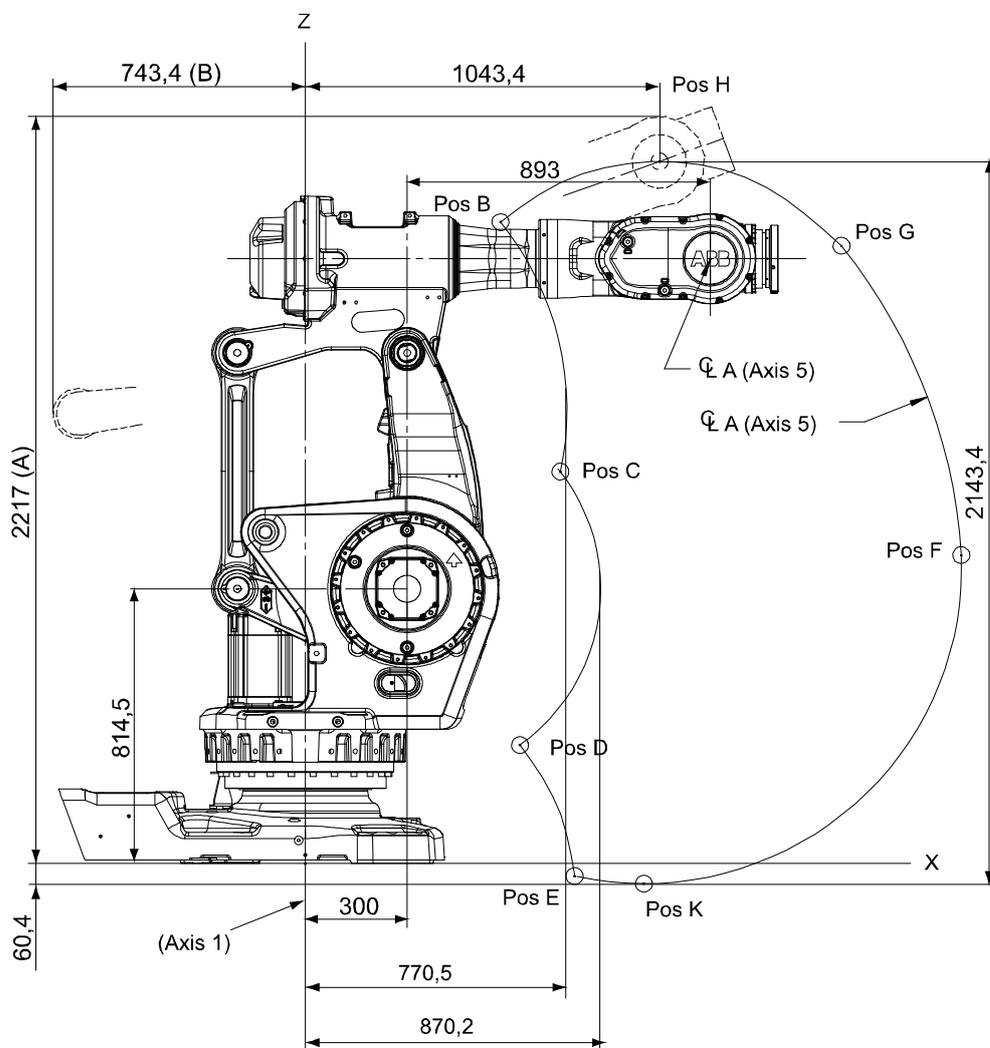
1.7.1 Introduction

Continued

Positions at wrist center

Pos No. see Figure above	X Position (mm)	Z Position (mm)	Axis 2 Angle (degrees)	Axis 3 Angle (degrees)
A	2055,5	2374,5	0	0
B	997	2629	-42	-20
C	1125	1189	-42	28
D	645	-23	50	120
E	940	-734	85	120
F	3343	742	85	15
G	2834	2501	50	-20

Robot Type	Handling capacity (kg)	Reach (m)
IRB 6660-205/1.9	205	1.9



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Note	Description
(A)	Max. working range

Continues on next page

1 Description

1.7.1 Introduction

Continued

Note	Description
(B)	Max. working range

Positions at wrist center

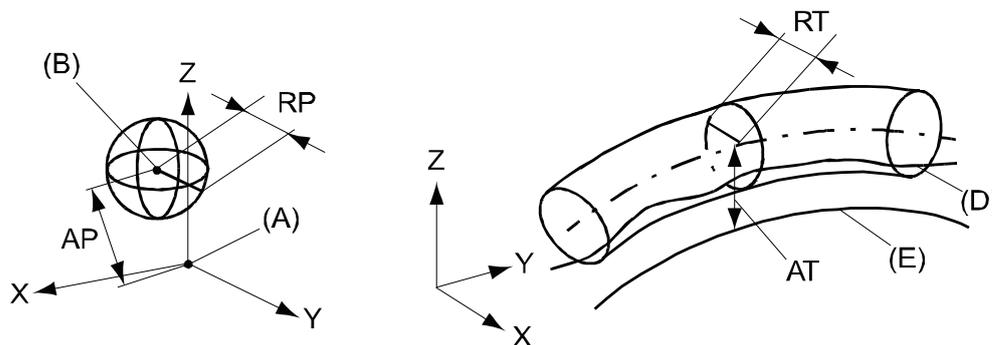
Pos No. see Figure above	X Position (mm)	Z Position (mm)	Axis 2 Angle (degrees)	Axis 3 Angle (degrees)
A	1193	1794,5	0	0
B	575	1903,2	-42	-20
C	751,5	1162,7	-42	28
D	632,2	351,1	50	120
E	793,3	-37,9	85	120
F	1932,4	914,8	85	15
G	1579,6	1833	50	-20
H	1043,4	2083,2	0	-20
K	997,3	-60,4	85	107,4

1.7.2 Performance according to ISO 9283

General

At rated maximum load, maximum offset and 1.6 m/s velocity on the inclined ISO test plane, with all six axes in motion. Values in the table below are the average result of measurements on a small number of robots. The result may differ depending on where in the working range the robot is positioning, velocity, arm configuration, from which direction the position is approached, the load direction of the arm system. Backlashes in gearboxes also affect the result.

The figures for AP, RP, AT and RT are measured according to figure below.



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Pos	Description	Pos	Description
A	Programmed position	E	Programmed path
B	Mean position at program execution	D	Actual path at program execution
AP	Mean distance from programmed position	AT	Max deviation from E to average path
RP	Tolerance of position B at repeated positioning	RT	Tolerance of the path at repeated program execution

IRB 6660	130/3.1	100/3.3	205/1.9
Pose accuracy, AP ^a (mm)	0.05	0.05	0.18
Pose repeatability, RP (mm)	0.11	0.10	0.07
Pose stabilization time, PSt (s)	0.69	1.41	0.18
Path accuracy, AT (mm)	1.88	2.07	2.47
Path repeatability, RT(mm)	0.88	1.08	0.61

a. AP according to the ISO test above, is the difference between the taught position (position manually modified in the cell) and the average position obtained during program execution.

The above values are the range of average test results from a number of robots.

1 Description

1.7.3 Velocity

1.7.3 Velocity

Maximum axis speeds

Robot Type	Axis 1	Axis 2	Axis 3	Axis 4	Axis 5	Axis 6
IRB 6660-130/3.1	110°/s	130°/s	130°/s	150°/s	120°/s	240°/s
IRB 6660-100/3.3	110°/s	130°/s	123°/s	150°/s	120°/s	240°/s
IRB 6660-205/1.9	130°/s	130°/s	130°/s	150°/s	120°/s	190°/s

There is a supervision function to prevent overheating in applications with intensive and frequent movements.

Axis Resolution

0.001° to 0.005°.

1.7.4 Robot stopping distances and times

Introduction

The stopping distances and times for category 0 and category 1 stops, as required by EN ISO 10218-1 Annex B, are listed in *Product specification - Robot stopping distances according to ISO 10218-1 (3HAC048645-001)*.

1 Description

1.8.1 Introduction

1.8 Customer connections

1.8.1 Introduction

General

Customer connection in terms of Customer Power (CP), Customer Signals (CS) and Air is an option. The cables and hoses are integrated in the robot and starts at the robot base and ends on the upper arm housing, see Figure below.

Parallel and Ethernet communication (only IRB 6660-130/3.1 and -100/3.3)

The table shows the available type of wire/media for parallel and ethernet communication connection to manipulator (option 455-8)

Type	At terminals in cabinet	At Connection point. Base or axis 4	Cable/part area	Allowed capacity
Customer Power (CP)				
Utility Power	2+2	2+2	0,5 mm ²	250 VAC, 5 A rms
Protective earth		1	0,5 mm ²	250 VAC
Customer Signals (CS)				
Singnals twisted pair	14	14 (7x2)	0,24 mm ²	50 V DC, 1 A rms
Signals twisted pair and separate shielded	4	4 (2x2)	0,24 mm ²	50 V DC, 1 A rms
Functional Earth (FE)				
Functional earth			10 mm ²	
Customer bus (Ethernet)				
Ethernet/IP, PROFINET		4	0,4 mm ²	
Servo motor signals				
Servo motor power	At drive	3	1,5 mm ²	600 VAC, 12 A rms 600 VAC
Protective earth	At drive	1	1,5 mm ²	50 V DC, 1 A rms
Signals twisted pair for resolver	-	6	0,23 mm ²	50 V DC, 1 A rms
Brake	-	2	0,23 mm ²	50 V DC, 1 A rms
Temperature control/PTC	-	2	0,23 mm ²	
Media				
Water, Air (PROC 1)		1	12,5 mm inner diameter	Max. air pressure 16 bar/230 PSI. Max. water pressure 10 bar/145 PSI.

Continues on next page

1 Description

1.8.1 Introduction

Continued

Parallel and field bus communication, Profibus (only IRB 6660-130/3.1 and -100/3.3)

The table shows the available type of wire/media with Profibus connection to manipulator (option 455-7).

Type	At terminals in cabinet	At Connection point. Base or axis 4	Cable/part area	Allowed capacity
Customer Power (CP)				
Utility Power	2+2	2+2	0,5 mm ²	250 VAC, 5 A rms
Protective earth		1	0,5 mm ²	250 VAC
Customer Signals (CS)				
Signals twisted pair	16	16 (8x2)	0,24 mm ²	50 V DC, 1 A rms
Signals twisted pair and separate shielded	4	4 (2x2)	0,24 mm ²	50 V DC, 1 A rms
Customer bus (CBus)				
Bus signals	At bus board	2	0,14 mm ²	Profibus 12Mbit/s spec
Signals twisted pair	6	6 (3x2)	0,14 mm ²	50 V DC, 1 A rms
Servo motor signals				
Servo motor power	At drive	3	1,5 mm ²	600 VAC, 12 A rms
Protective earth	At drive	1	1,5 mm ²	600 VAC
Signals twisted pair for resolver	-	6	0,23 mm ²	50 V DC, 1 A rms
Brake	-	2	0,23 mm ²	50 V DC, 1 A rms
Temperature control/PTC	-	2	0,23 mm ²	50 V DC, 1 A rms
Media				
Water, Air (PROC 1)		1	12,5 mm inner diameter	Max. air pressure 16 bar/230 PSI. Max. water pressure 10 bar/145 PSI.

Continues on next page

1 Description

1.8.1 Introduction

Continued

Parallel and Ethernet communication (only IRB 6660-205/1.9)

The table shows the available type of wire/media for parallel communication and ethernet connection to manipulator (option 455-8)

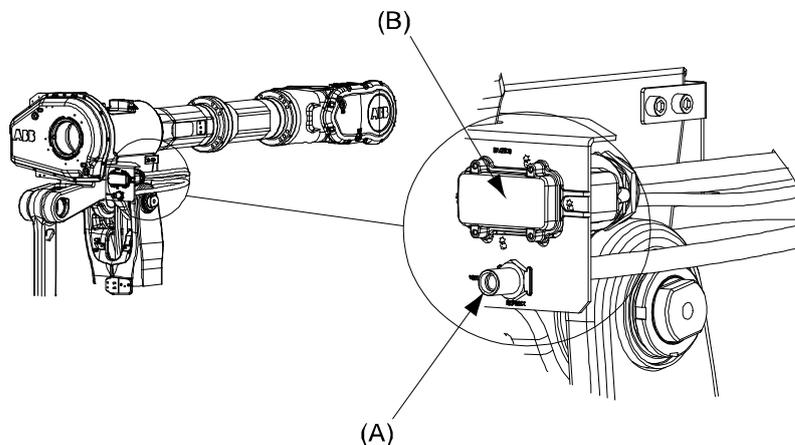
Type	Connection point at terminals in cabinet	Connection point at base and upper arm house	Cable/part area	Allowed capacity
Customer Power (CP)				
Utility Power		2	0,75 mm ²	250 VAC, 5 A rms
Servo motor power		6	2,5 mm ²	600 VAC, 16 A rms
Protective earth		1	0,75 mm ²	250 VAC/600 VAC
Protective earth		2	2,5 mm ²	
Customer Signals (CS)				
Signals twisted pair		16 (8x2)	0,24 mm ²	50 V DC, 1 A rms
Signals twisted pair and separate shielded		4 (2x2)	0,24 mm ²	50 V DC, 1 A rms
Customer bus (Ethernet)				
Ethernet/IP, PROFINET		4	0,4 mm ²	
Functional Earth (FE)				
Functional earth			10 mm ²	
Media				
Water, Air (Proc 1)		1	12,5 mm inner diameter	Max. air pressure 16 bar/230 PSI. Max. water pressure 10 bar/145 PSI.

Continues on next page

Parallel communication (only IRB 6660-205/1.9)

The table shows the available type of wire/media for parallel communication connection to manipulator (option 455-5)

Type	Connection point at terminals in cabinet	Connection point at base and upper arm house	Cable/part area	Allowed capacity
Customer Power (CP)				
Utility Power		2	0,75 mm ²	250 VAC, 5 A rms
Servo motor power		6	2,5 mm ²	600 VAC, 16 A rms
Protective earth		1	0,75 mm ²	250 VAC/600 VAC
Protective earth		2	2,5 mm ²	
Customer Signals (CS)				
Signals twisted pair		16 (8x2)	0,24 mm ²	50 V DC, 1 A rms
Signals twisted pair and separate shielded		4 (2x2)	0,24 mm ²	50 V DC, 1 A rms
Media				
Water, Air (Proc 1)		1	12,5 mm inner diameter	Max. air pressure 16 bar/230 PSI. Max. water pressure 10 bar/145 PSI.



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Pos	Description
A	R2.CAIR M22x1.5, 24° seal
B	IRB 6660-130/3.1 and -100/3.3: R2.CP/CS/CBUS/Servo motor signals IRB 6660-205/1.9: R2.CP/CS

Option 458-1 Connector kit upper arm, offers a kit with customer connectors. This must be assembled by the customer.

1 Description

1.9.1 Introduction

1.9 Cooling fan for axis 1 and 2 motor

1.9.1 Introduction

Option 87-1, 88-1

To be used to avoid overheating of motors and gears in applications with intensive motion (high average speed and /or high average torque and/or short wait time) of axis 1 and/or axis 2.

Valid protection for cooling fan is IP54. Fan failure stops the robot.

To determine the use of cooling fans for axis 1 and/or axis 2 motor use the “Gearbox Heat Prediction Tool” in RobotStudio. Reliable facts for the decision of need for fan or not will be achieved by entering the ambient temperature for a specific cycle. Please contact your local ABB organization.

Not together with IRB 6660-205/1.9

1.10 Maintenance and Troubleshooting

1.10.1 Introduction

General

The robot requires only minimum maintenance during operation. It has been designed to make it as easy to service as possible:

- Maintenance-free AC motors are used.
- Oil is used for the gear boxes.
- The cabling is routed for longevity, and in the unlikely event of a failure, its modular design makes it easy to change.

Maintenance

The maintenance intervals depend on the use of the robot, the required maintenance activities also depends on selected options. For detailed information on maintenance procedures, see Maintenance section in the Product Manual.

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2 Variants and options

2.1 Introduction to variants and options

General

The different variants and options for the IRB 6660 are described in the following sections. The same option numbers are used here as in the specification form.

The variants and options related to the robot controller are described in the product specification for the controller.

2 Variants and options

2.2 Manipulator

2.2 Manipulator

Variants

Option	IRB Type	Handling capacity (kg)	Reach (m)
435-78	6660	130	3.1
435-83	6660	205	1.9
435-117	6660	100	3.3

Manipulator color

Option	Description	Note
209-1	ABB Orange standard	
209-2	ABB White standard	
209-202	ABB Graphite White standard	Standard color
209-4 --192	Colors according to RAL-codes	



Note

Notice that delivery time for painted spare parts will increase for none standard colors.

Continues on next page

2.2.1 Protection type

Protection types

Option	Protection type	Note
287-4	Standard	IP 67 Not valid for IRB 6660-205/1.9.
287-3	Foundry Plus 2	See Protection type Foundry Plus 2 on page 10 for a complete description of protection type Foundry Plus 2. Mandatory for IRB 6660-205/1.9. Not valid for IRB 6660-130/3.1, IRB 6660-100/3.3.

Protection type Clean Room



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The illustration above is a sample of an IPA certified label.

Robots with the option Clean Room are classified for clean room class according to ISO 14644-1.

The Clean Room robots are protected with a paint appropriate for clean room applications. The paint has been tested regarding outgassing of Volatile Organic Compounds (VOC) and been classified in accordance with ISO 14644-8.

Classification of airborne molecular contamination, see below:

Parameter				Outgassing amount		
Area (m ²)	Test duration (s)	Temperature (°C)	Performed test	Total detected (ng)	Normed based on 1 m ² and 1s (g)	Classification in accordance with ISO 14644-8
4.5E-03	3600	23	TVOC	2848	1.7E-07	-6.8
4.5E-03	60	90	TVOC	46524	1.7E-04	-3.8

Classification results in accordance with ISO 14644-8 at different test temperatures. See [Variants and options on page 65](#) for options that are not selectable together with the option Clean Room.

Protection type Foundry Plus 2

Robots with the option Foundry Plus 2 are designed for harsh environments where the robot is exposed to sprays of coolants, lubricants and metal spits that are typical for die casting applications or other similar applications.

Typical applications are spraying insertion and part extraction of die-casting machines, handling in sand casting and gravity casting, etc. (Please refer to Foundry Prime robots for washing applications or other similar applications). Special care must be taken in regard to operational and maintenance requirements for applications in foundry as well as in other applications areas. Please contact

Continues on next page

2 Variants and options

2.2.1 Protection type

Continued

ABB Robotics Sales organization if in doubt regarding specific application feasibility for the Foundry Plus 2 protected robot.

The robot is painted with two-component epoxy on top of a primer for corrosion protection. To further improve the corrosion protection additional rust preventive are applied to exposed and crucial areas, e.g. has the tool flange a special preventive coating. Although, continuous splashing of water or other similar rust formation fluids may cause rust attach on the robots unpainted areas, joints, or other unprotected surfaces. Under these circumstances it is recommended to add rust inhibitor to the fluid or take other measures to prevent potential rust formation on the mentioned.

The entire robot is IP67 compliant according to IEC 60529 - from base to wrist, which means that the electrical compartments are sealed against water and solid contaminants. Among other things all sensitive parts are better protected than the standard offer.

Selected Foundry Plus 2 features:

- Improved sealing to prevent penetration into cavities to secure IP67
- Additional protection of cabling and electronics
- Special covers that protect cavities
- Well-proven connectors
- Nickel coated tool flange
- Rust preventives on screws, washers and unpainted/machined surfaces
- Extended service and maintenance program

The Foundry Plus 2 robot can be cleaned with appropriate washing equipment according to the robot product manual. Appropriate cleaning and maintenance is required to maintain the protection, for example can rust preventive be washed off with wrong cleaning method.

Available robot versions

The option Foundry Plus 2 might not be available for all robot versions.

See [Variants and options on page 65](#) for robot versions and other options not selectable together with Foundry Plus 2.

Protection type Foundry Prime 2

Robots with the option Foundry Prime are designed for water jet cleaning of casts and machined parts, and similar very harsh, but proven robotic application environments. Applicability in other applications cannot be guaranteed without prior testing, previous experience or professional judgment by ABB. Please contact ABB Robotics Sales organization if in doubt regarding specific application feasibility.

The manipulator can withstand surrounding solvent based detergents which must be approved by ABB. In addition, the manipulator can withstand indirect spray from jet pressure (max. 600 bar) and 100% humidity (gaseous mixture only).

The manipulator can work in an environment with a cleaning bath temperature < 60° C, typically used in a washing application with moderate robot speed. Surrounding temperature can not be higher than specified for the option.

Continues on next page

If fluids that may cause rust formation, for example water, are continuously splashing the robot or are used in the vicinity of the robot it is strongly recommended to add rust inhibitor to the fluid or take other measures to prevent potential rust formation on the robots unpainted areas, joints, or other unprotected, surfaces.

The robot is protected by well-proven sealings for gears and bearings, pressurized motors and electronic compartment, and detergent resistant painting system in three layers (two layer epoxy paint under a protective layer of clear coat). Non painted surfaces has rust preventive coating (Mercasol), and motors (IRB 4400) are sealed with a sealing compound.

As the robot is designed for very harsh environments, an extended service and maintenance program is required. Special care must be taken when replacing parts or performing other maintenance and service that breaks the paint surface as the paint surface act as a protective barrier. For detailed information of the maintenance program, see chapter Maintenance in the product manual. It is highly recommended to sign a Service Agreement with ABB due to difficult and severe environmental conditions.

The Foundry Prime robot can be cleaned with appropriate washing equipment according to the product manual. Appropriate cleaning and maintenance are required to maintain the Foundry Prime protection, for example can the rust preventive be washed off with wrong cleaning method.

Detergents

General detergent requirements:

- Washing detergent with max pH <9.0, if not stated otherwise
- Washing detergent must be approved by ABB
- ABB maintain a list of approved cleaners/detergents, see 3HAC037554-001
- The washing detergent must:
 - be cleaned continuously
 - contain rust inhibitor
 - be checked regularly for pH value and concentration
 - not use other additives than water without prior testing
- The user must follow the recommendations regarding detergent concentration and pH value
- No other additive than water is guaranteed without prior testing or consultation with ABB. Other additives than water may have a harmful effect on the life time of the robot and its components.

Please contact your local ABB organization for an updated list of approved washing detergents.

Available robot versions

The option Foundry Prime might not be available for all robot versions.

See [Variants and options on page 65](#) for robot versions and other options not selectable together with Foundry Prime.

Continues on next page

2 Variants and options

2.2.1 Protection type

Continued

Warranty

For the selected period of time, ABB will provide spare parts and labour to repair or replace the non-conforming portion of the equipment without additional charges. During that period, it is required to have a yearly Preventative Maintenance according to ABB manuals to be performed by ABB. If due to customer restrains no data can be analyzed in the ABB Ability service *Condition Monitoring & Diagnostics* for robots with OmniCore controllers, and ABB has to travel to site, travel expenses are not covered. The Extended Warranty period always starts on the day of warranty expiration. Warranty Conditions apply as defined in the Terms & Conditions.



Note

This description above is not applicable for option *Stock warranty* [438-8]

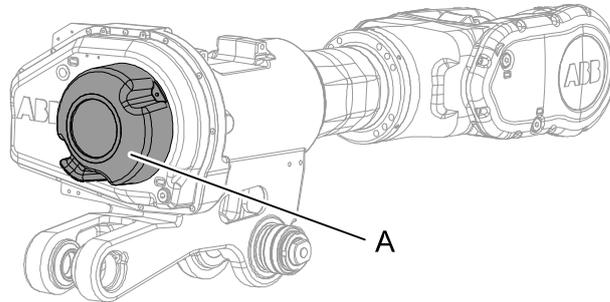
Option	Type	Description
438-1	Standard warranty	Standard warranty is 12 months from <i>Customer Delivery Date</i> or latest 18 months after <i>Factory Shipment Date</i> , whichever occurs first. Warranty terms and conditions apply.
438-2	Standard warranty + 12 months	Standard warranty extended with 12 months from end date of the standard warranty. Warranty terms and conditions apply. Contact Customer Service in case of other requirements.
438-4	Standard warranty + 18 months	Standard warranty extended with 18 months from end date of the standard warranty. Warranty terms and conditions apply. Contact Customer Service in case of other requirements.
438-5	Standard warranty + 24 months	Standard warranty extended with 24 months from end date of the standard warranty. Warranty terms and conditions apply. Contact Customer Service in case of other requirements.
438-6	Standard warranty + 6 months	Standard warranty extended with 6 months from end date of the standard warranty. Warranty terms and conditions apply.
438-7	Standard warranty + 30 months	Standard warranty extended with 30 months from end date of the standard warranty. Warranty terms and conditions apply.
438-8	Stock warranty	<p>Maximum 6 months postponed start of standard warranty, starting from factory shipment date. Note that no claims will be accepted for warranties that occurred before the end of stock warranty. Standard warranty commences automatically after 6 months from <i>Factory Shipment Date</i> or from activation date of standard warranty in WebConfig.</p> <p> Note Special conditions are applicable, see <i>Robotics Warranty Directives</i>.</p>

2.3 Equipment

General

Option	Type	Description
213-1	Safety lamp	A safety lamp with an orange fixed light can be mounted on the manipulator. The lamp is active in MOTORS ON mode. The safety lamp is required on a UL/UR approved robot.
159-1	Fork lift device	Lifting device on the manipulator for fork-lift handling.
87-1	Cooling fan for axis 1 motor (IP 54)	For in use recommendations see Cooling fan for axis 1 and 2 motor on page 62 . Not together with IRB 6660-205/1.9 Not together with Foundry Plus.
88-1	Cooling fan for axis 2 motor (IP 54)	For in use recommendations see Cooling fan for axis 1 and 2 motor on page 62 . Not together with IRB 6660-205/1.9 Not together with Foundry Plus.
37-1	Base plate	Can also be used for IRB 6600 and IRB 7600. See Installation, for dimension drawing.
430-1	Upper arm covers	See Figure below. Included in protection Foundry Plus.

Upper arm covers



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Pos	Description
A	Option 430-1 Included in option 287-3 Foundry Plus

Resolver connection, axis 7

Option	Description	Note
864-1	On base	Used together with first additional drive, option 907-1.

Continues on next page

2 Variants and options

2.3 Equipment

Continued

Electronic Position Switches (EPS)

The mechanical position switches indicating the position of the three main axes are replaced with electronic position switches for up to 7 axes, for increased flexibility and robustness. For more detailed information, see *Product specification - Controller IRC5* and *Application manual - Electronic Position Switches*.

Foundry Plus Cable Guard

The manipulator cables are equipped with an additional protection of aluminized leather against e.g. aluminium spitz and flashes and chips from machining. Process cable option 455-1 has the same protection.

Option	Description	Remark
908-1	Foundry Plus Cable Guard	For extra protection of cables. Requires option 287-3 Foundry Plus. Not together with IRB 6660-130/3.1 and IRB 6660-100/3.3

Working Range Limit

To increase the safety of the robot, the working range of axis 1 can be restricted by extra mechanical stops.

Option	Type	Description
29-2	Axis 1, 7.5 degrees	Two stops which allow the working range to be restricted in increments of 7,5°.

All axes can also be limited by using Electronic Position Switches, EPS (option).

Standard calibration method

Option	Type	Description
1999-1	Axis calibration	Preferred standard calibration method. Robust, high performance axis calibration using only mechanical calibration stops and software.
1999-2	Calibration Pendulum	Previous standard calibration method only to be used in special cases if customers would like to harmonize calibration with already installed base.



Note

The calibration methods are not interchangeable.

2.4 Floor cables

Manipulator cable length

Option	Lengths
210-2	7 m
210-3	15 m
210-4	22 m
210-5	30 m

2 Variants and options

2.5 Process

2.5 Process

Connection to

Option	Connection to	Description
16-1	Cabinet	The signals CP/CS are connected to 12-pole screw terminals, Phoenix MSTB 2.5/12-ST-5.08, in the controller. The cable between R1.CP/CS and the controller is supplied.

Communication

Option	Type	Description
455-5	Parallel communication	Includes CP, customer signals and one media hose; Only available together with IRB 6660-205/1.9.
455-7	Parallel, bus and servo communication + air	Includes CP, customer signals, CAN/DeviceNet and Profibus + one air hose, at upper arm housing. Only available together with IRB 6660-130/3.1 and IRB 6660-100/3.3.
455-8	Parallel and Ethernet communication	Includes CP, customer signals and PROFINET or Ethernet/IP for process cable package. IRB 6660-130/3.1 and IRB 6660-100/3.3 includes servo.

Connection to Parallel/CAN/DeviceNet/Ethernet and Profibus

Following information specifies the cable length for Parallel, CAN, DeviceNet, Ethernet and Profibus for connection between manipulator and cabinet.

Option	Lengths
94-1/90-2/92-2/859-1	7 m
94-2/90-3/92-3/859-2	15 m
90-4/859-3	22 m
94-4/90-5/859-4	30 m

Connection to first additional drive

Following information specifies the cable length for connection to the first additional drive, for example servo driven gripper.

Option	Lengths
786-1	7 m
786-2	15 m
786-3	22 m
786-4	30 m

Process module

Option	Type	Description
768-1	Empty cabinet small	See Product specification - IRC5 Chapter 2
768-2	Empty cabinet large	See Product specification - IRC5 Chapter 2

Continues on next page

Option	Type	Description
715-1	Installation kit	See Product specification - IRC5 Chapter 2

2 Variants and options

2.6 Connector Kits

2.6 Connector Kits

Content

The kit consists of connectors, pins and sockets. For technical description, see Connection kits.

Option	Type	Description
558-1	R2.CP/CS	For the Customer Power/Customer Signal connector on the manipulator upper arm. Sockets for bus communication are included.
459-1	R1.CP/CS and PROC1	For the Customer Power/Customer Signal connector and one Process connector on the manipulator base. Sockets for bus communication are included.

2.7 User documentation

User documentation

The user documentation describes the robot in detail, including service and safety instructions.

All documents can be found via myABB Business Portal, www.myportal.abb.com.

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3 Accessories

3.1 Introduction to accessories

General

There is a range of tools and equipment available.

Basic software and software options for robot and PC

For more information, see *Product specification - Controller IRC5* and *Application manual - Controller software IRC5*.

Robot peripherals

- Motor Units¹

¹ Not applicable for IRC5 Compact controller.

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